

TRAVEL CLAMP SWITCH REPLACEMENT

NOTE: For proper operation of the Travel Clamps, this instruction sheet must be followed when replacing the CHERRY E19 switch with the UNIMAX ADPD switch.

RIGHT HAND and LEFT HAND travel clamps require different mounting of the switch.

Noting the position of the switch on the Travel Clamp housing, remove Faston terminals from switch body.

Unscrew the two mounting screws that attach the switch body to the Travel Clamp housing. Fasten the new switch to the housing of the Travel Clamp.

The Faston terminals WILL NOT be attached to the same terminals as on the CHERRY switch. Follow the wiring diagram below to insure proper operation of the Travel Clamps.

Due to the changes in wiring the new switch, wire ties may need to be cut to allow sufficient slack for proper connection. Use wire ties included to re-secure wires away from moving parts.

Switch actuator arm must be bent to adjust the proper storage position of the clamp foot. Bend arm up at bend point sufficiently so that when the clamp foot is fully retracted it protrudes no more than 1/8 inch from the clamp housing and no less than flush.

