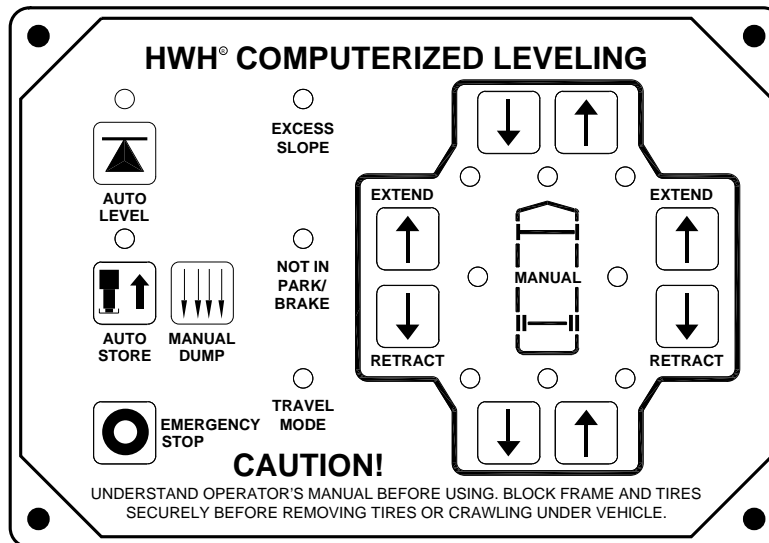




# OPERATOR'S MANUAL

## HWH® COMPUTER-CONTROLLED 625 SERIES LEVELING SYSTEM AND SPACEMAKER® ROOM EXTENSION SYSTEMS

**FEATURING:**  
*Touch Panel Leveling Control  
BI-AXIS® Hydraulic Leveling  
Straight-Acting Jacks  
With Auto Pilot Dump  
Multiple Room Extensions*



**HWH CORPORATION**  
(On I-80, Exit 267 South)  
2096 Moscow Road | Moscow, Iowa 52760  
Ph: 800/321-3494 (or) 563/724-3396 | Fax: 563/724-3408  
[www.hwh.com](http://www.hwh.com)

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# OPERATOR'S MANUAL

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## CAUTION !

READ THE ENTIRE OPERATOR MANUAL BEFORE OPERATING.

BLOCK FRAME AND TIRES SECURELY BEFORE CRAWLING UNDER VEHICLE. DO NOT USE LEVELING JACKS OR AIR SUSPENSION TO SUPPORT VEHICLE WHILE UNDER VEHICLE OR CHANGING TIRES. VEHICLE MAY DROP AND/OR MOVE FORWARD OR BACKWARD WITHOUT WARNING CAUSING INJURY OR DEATH.

KEEP ALL PEOPLE CLEAR OF VEHICLE WHILE OPERATING LEVELING SYSTEM OR ROOM EXTENSIONS.

KEEP ALL PEOPLE CLEAR OF VEHICLE WHILE DUMPING AIR FROM THE VEHICLE'S SUSPENSION.

DO NOT MOVE THE VEHICLE IF THE VEHICLE IS NOT AT THE PROPER RIDE HEIGHT. CONTACT MANUFACTURER TECHNICAL SERVICE FOR MOVING THE VEHICLE WHEN NOT AT THE PROPER RIDE HEIGHT.

WEAR SAFETY GLASSES WHEN INSPECTING OR SERVICING THE SYSTEM TO PROTECT EYES FROM DIRT, METAL CHIPS, OIL LEAKS, ETC. FOLLOW ALL OTHER APPLICABLE SHOP SAFETY PRACTICES.

IMPORTANT: IF COACH IS EQUIPPED WITH A ROOM EXTENSION, READ ROOM EXTENSION SECTION BEFORE OPERATING LEVELING SYSTEM.

## HOW TO OBTAIN WARRANTY SERVICE

### THIS IS NOT TO BE INTERPRETED AS A STATEMENT OF WARRANTY

HWH CORPORATION strives to maintain the highest level of customer satisfaction. Therefore, if you discover a defect or problem, please do the following:

**FIRST:** Notify the dealership where you purchased the vehicle or had the leveling system installed. Dealership management people are in the best position to resolve the problem quickly. If the dealer has difficulty solving the problem, he should immediately contact the Customer Service Department, at HWH CORPORATION.

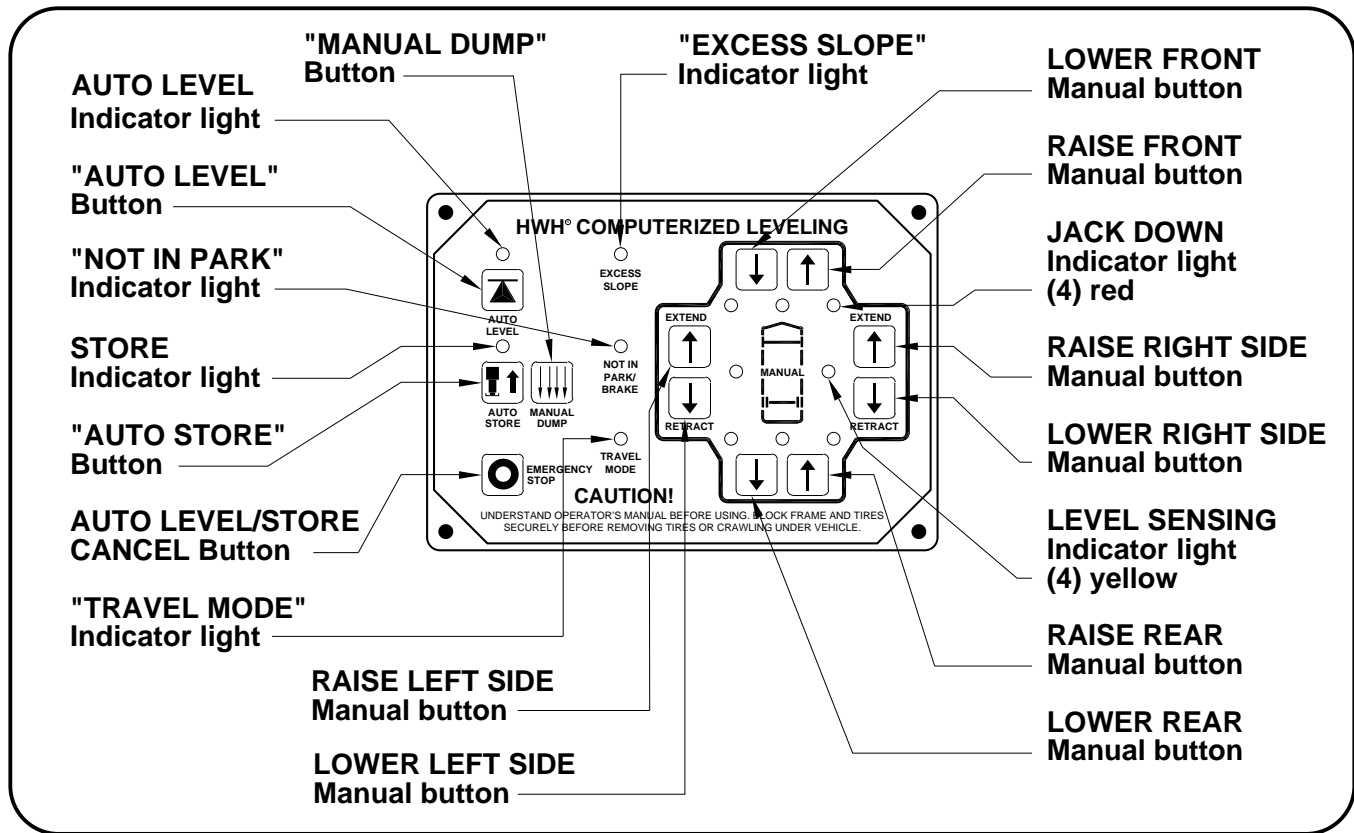
**SECOND:** If your dealer cannot or will not solve the problem, notify the Customer Service Department:  
HWH CORPORATION 2096 Moscow Rd. Moscow IA. 52760  
(563) 724-3396 OR (800) 321-3494. Give your name and address, coach manufacturer and model year, date the coach was purchased, or the date of system installation,

description of the problem, and where you can be reached during business hours (8:00 a.m. till 5:00 p.m. c.s.t.). HWH CORPORATION personnel will contact you to determine whether or not your claim is valid. If it is, HWH CORPORATION will authorize repair or replacement of the defective part, either by appointment at the factory or by the authorization of an independent service facility, to be determined by HWH CORPORATION. All warranty repairs must be performed by an independent service facility authorized by HWH CORPORATION, or at the HWH CORPORATION factory, unless prior written approval has been obtained from proper HWH CORPORATION personnel.

# CONTROL IDENTIFICATION

## 625 SERIES LEVELING SYSTEM

### COMPUTER-CONTROL



## CONTROL FUNCTIONS

### CONTROL BUTTONS

**"EMERGENCY STOP" BUTTON:** Push this button to stop any leveling system operation.

**"AUTO LEVEL" BUTTON:** Push this button any time to start the automatic leveling function.

**"AUTO STORE" BUTTON:** Push this button to retract all four jacks at the same time.

**"MANUAL DUMP" BUTTON:** This is a manual button for dumping air from the vehicle suspension.

**EXTEND BUTTONS (UP ARROWS):** These buttons will extend their respective jack pairs to lift the vehicle.

**RETRACT BUTTONS (DOWN ARROWS):** These buttons will retract their respective jack pairs to lower the vehicle.

### INDICATOR LIGHTS

**AUTO LEVEL INDICATOR LIGHT:** This light will flash during the automatic leveling function.

**STORE INDICATOR LIGHT:** This light will flash during the automatic store function.

**"EXCESS SLOPE" LIGHT:** This indicator will light when the leveling system cannot level the vehicle.

### INDICATOR LIGHTS (CONTINUED)

**LEVELING LIGHTS:** The four yellow indicating lights are level sensing indicators. When a yellow light is on, it indicates that its side, end, or corner of the vehicle is low. No more than two lights should be on at the same time. When all four yellow LEVEL lights are out, the vehicle is level.

**WARNING LIGHTS:** The four red lights surrounding the yellow level indicators are jacks down WARNING lights. They are functional only when the ignition is in the "ON" or "ACC" position, the system is on, and the jacks are extended 1/4 to 1/2 inch.

**"NOT IN PARK/BRAKE" LIGHT:** This indicator will light when the hand/auto brake is not set and the "AUTO LEVEL" button is being pushed.

**"TRAVEL MODE" LIGHT:** This indicator light will be on when the ignition is on, when the jacks are retracted and there are no red WARNING lights on.

**MASTER "JACKS DOWN" WARNING LIGHT:** This is a light mounted in the dash separate from the touch panel. It will be on when any one or more jacks are extended and the ignition is "ON".

**BUZZER:** This is a jacks down warning. It will sound if the master "JACKS DOWN" warning light is on.

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# OPERATING PROCEDURES

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## GENERAL INSTRUCTIONS

Maintain adequate clearance in all directions for vehicle, room extensions, awnings, doors, steps, etc. Vehicle may move in any direction due to jacks extending or retracting, settling of the jacks or the vehicle, equipment malfunction, etc..

If parking on soft ground or asphalt paving, a wood block or pad should be placed under each jack.

Press the "EMERGENCY STOP" button or turn the ignition switch "OFF" at any time to stop the operation of the system.

Any time a hydraulic leveling process is interrupted, retract the jacks according to the JACK RETRACTION Section and then restart the leveling process.

If the hand / auto brake is not set when the "AUTO LEVEL" button is pressed, the "NOT IN PARK/BRAKE" light will come on. When the "AUTO LEVEL" button is released the "NOT IN PARK/BRAKE" light will go out. The Automatic Leveling function will not start.

The leveling system should be cycled once a month or whenever the vehicle is used, to keep the system in operating condition.

**CAUTION: DO NOT MOVE THE VEHICLE IF ONE OR MORE JACKS ARE EXTENDED TO THE GROUND.**

## PREPARATION FOR TRAVEL

**IMPORTANT: Before traveling, the red jack warning lights must be off the "TRAVEL MODE" light must be on and the vehicle should be at the proper height for travel. If lights are not correct for travel, retract jack as described in the JACK RETRACTION Section.**

If the jacks are retracted but a red "WARNING" light is lit the system needs to be serviced.

Any room extension or generator slide should be fully retracted before traveling.

**CAUTION: DO NOT MOVE THE VEHICLE WHILE THE LEVELING JACKS ARE STILL IN CONTACT WITH THE GROUND OR IN THE EXTEND POSITION. THIS VEHICLE IS EQUIPPED WITH STRAIGHT-ACTING JACKS. MOVING THE VEHICLE WITH THE LEVELING JACKS EXTENDED CAN CAUSE SEVERE DAMAGE TO THE JACKS AND OR THE VEHICLE AND CREATE A DRIVING**

**HAZARD. DO NOT RELY SOLELY UPON WARNING LIGHTS. IT IS THE OPERATOR'S RESPONSIBILITY TO CHECK THAT ALL JACKS ARE FULLY RETRACTED INTO THE STORE/TRAVEL POSITION AND THE VEHICLE IS AT THE PROPER RIDE HEIGHT FOR TRAVELING. CONTACT MANUFACTURER TECHNICAL SERVICE BEFORE MOVING A VEHICLE THAT IS NOT AT PROPER TRAVEL HEIGHT.**

If the jacks cannot be retracted according to the JACK RETRACTION Section, retract the jacks according to the MANUAL JACK RETRACTION Section. The system should then be checked.

**NOTE: If the vehicle is parked or stored with the jacks extended for an extended period of time and the jacks fail to retract completely, extend the jacks back down to the ground then retract the jacks again.**

## REMOTE AUTO LEVEL / STORE ROCKER SWITCH (OPTIONAL)

**NOTE: Transmission should be in the recommended position for parking. The park brake should be set. The ignition should be in the "ACCESSORY" position.**

### REMOTE AUTO LEVEL

Press the leveling system rocker switch to AUTO LEVEL. The light on the switch will flash. The coach will level. The switch light will turn off when leveling is complete.

### REMOTE AUTO STORE

Press the leveling system rocker switch to AUTO STORE. The jacks will begin to retract. If the ignition is in the "ON" position the master warning light and buzzer will turn off when all four jacks are completely retracted.

**CAUTION: DO NOT MOVE THE VEHICLE WHILE THE LEVELING JACKS ARE STILL IN CONTACT WITH THE GROUND OR IN THE EXTEND POSITION. THIS VEHICLE IS EQUIPPED WITH STRAIGHT-ACTING JACKS. MOVING THE VEHICLE WITH THE LEVELING JACKS EXTENDED CAN CAUSE SEVERE DAMAGE TO THE JACKS AND OR THE VEHICLE AND CREATE A DRIVING HAZARD. DO NOT RELY SOLELY UPON WARNING LIGHTS. IT IS THE OPERATOR'S RESPONSIBILITY TO CHECK THAT ALL JACKS ARE FULLY RETRACTED INTO THE STORE/TRAVEL POSITION.**

**NOTE: If the leveling system rocker switch is pushed to AUTO LEVEL or AUTO STORE, pushing the switch again in either position will cancel the AUTO function. If the touch panel is used to operate the leveling system, pushing the remote rocker switch to either position will cancel the AUTO function.**

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# OPERATING PROCEDURES

## 625 SERIES LEVELING SYSTEM

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### AUTOMATIC HYDRAULIC LEVELING (HWH TOUCH PANEL CONTROLS)

1. Place transmission in the recommended position for parking the vehicle and set parking brake. Turn the coach engine off. Turn the ignition to the "ACCESSORY" position.

**NOTE: One or two yellow level indicator lights on the leveling system touch panel can be on anytime the vehicle ignition is in the ON or ACC. position and the park brake is set.**

2. At this time, the operator may want to check the jacks and place a pad under each jack if the ground will not support the vehicle.

**CAUTION: PRIOR TO PUSHING THE "AUTO LEVEL" BUTTON THE OPERATOR MUST BE SURE THAT ALL PERSONS AND OBJECTS ARE CLEAR OF THE VEHICLE. AIR WILL BE EXHAUSTED FROM THE VEHICLE SUSPENSION AND THE VEHICLE WILL LOWER IMMEDIATELY AFTER THE "AUTO LEVEL" BUTTON IS PUSHED.**

3. Press the "AUTO LEVEL" button one time. The AUTO LEVEL light will start to flash. The system will begin to dump air from the vehicle suspension. After approximately 25 seconds, the leveling process will begin.

AUTO LEVEL SEQUENCE: During the automatic leveling sequence, after the system has extended the appropriate jacks to level the vehicle and has turned the yellow level indicator lights off, the system will then stabilize the vehicle. While the system is stabilizing the vehicle, the yellow level indicator lights are inhibited from coming on. Stabilizing the vehicle is accomplished by extending any jacks to the ground that were not used to level the vehicle. This is done by monitoring a pressure switch on each jack. Any jack used to stabilize the vehicle will lift the vehicle approximately one (1) inch. This "bumps" the vehicle up slightly when stabilizing. Due to the ½ degree accuracy tolerance of the sensing unit, one or two yellow level indicator lights may come on after the red auto level indicator light turns off.

The slight lift experienced during the stabilizing procedure normally is not sufficient to cause a level issue for the motor home. However, a feature of the single step leveling system is the manual leveling buttons will function anytime the ignition is in the ON or ACC. position and the park brake is set. If desired, the operator can use the UP ARROWS (extend jacks) that correspond to any lit yellow level indicator light to "bump" the vehicle up slightly to turn that yellow indicator light off.

**IMPORTANT: During the Automatic Leveling procedures, pushing the "AUTO LEVEL", "AUTO STORE" or the "EMERGENCY STOP" button on the HWH touch panel will stop the automatic leveling function.**

EXCESS SLOPE SITUATION: In the event the jacks are unable to level the coach, the "EXCESS SLOPE" light will come on. Excess slope is two jacks fully extending without turning the yellow level light out. The system will not stabilize the vehicle if the "EXCESS SLOPE" light comes on. One or more jacks may not be extended. The system will shut off leaving the "EXCESS SLOPE" light on. The "EXCESS SLOPE" light will remain on if the ignition is in the "ON" or "ACC" position, until the jacks have been fully retracted turning the red warning lights out. Push the "STORE" button to retract the jacks. Move the vehicle to a more level position or level the vehicle as close as possible according to the MANUAL HYDRAULIC OPERATION section.

5. Turn the ignition switch to the "OFF" position.

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# OPERATING PROCEDURES

## 625 SERIES LEVELING SYSTEM

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### JACK RETRACTION (HWH TOUCH PANEL CONTROLS)

**CAUTION:** THE OPERATOR MUST BE SURE THAT THERE ARE NO OBJECTS UNDER THE VEHICLE AND THAT ALL PEOPLE ARE CLEAR OF THE VEHICLE.

**CAUTION:** DO NOT MOVE THE VEHICLE WHILE THE LEVELING JACKS ARE STILL IN CONTACT WITH THE GROUND OR IN THE EXTEND POSITION. THIS VEHICLE IS EQUIPPED WITH STRAIGHT-ACTING JACKS. MOVING THE VEHICLE WITH THE LEVELING JACKS EXTENDED CAN CAUSE SEVERE DAMAGE TO THE JACKS AND OR THE VEHICLE AND CREATE A DRIVING HAZARD. DO NOT RELY SOLELY UPON WARNING LIGHTS. IT IS THE OPERATOR'S RESPONSIBILITY TO CHECK THAT ALL JACKS ARE FULLY RETRACTED INTO THE STORE/TRAVEL POSITION AND THE VEHICLE IS AT THE PROPER RIDE HEIGHT.

1. Start the engine. Press the "STORE" button immediately.

The store indicator light will flash and the jacks down buzzer will sound as the vehicle suspension returns to ride height and the jacks retract. The front jacks will retract for 2 seconds before the rear jacks begin to retract. Each jacks red WARNING light will go out. The system will shut down automatically either six minutes after the last WARNING light goes out or thirty minutes after a warning light has failed to go out.

2. The vehicle can be moved as soon as the red warning lights are out, the jacks are in the STORE/TRAVEL position, the green "TRAVEL" light is on, and the suspension air bags are inflated to the vehicles proper ride height.

3. If the jacks fail to retract see the MANUAL JACK RETRACTION section of this manual.

**IMPORTANT:** Thermal expansion caused by heat generated during travel can cause a jack to extend slightly. Only an uninterrupted STORE cycle using the "STORE" button will allow the system to monitor and adjust for thermal expansion.

Manual or Emergency retraction of the jacks, interruptions of power and/or the STORE cycle, changing the ignition key position, pushing the "EMERGENCY STOP", "AUTO LEVEL" or the "AUTO STORE" button on the HWH touch panel or engaging the remote AUTO LEVEL/STORE toggle switch during the STORE cycle will void this system ability until the STORE procedure is reran in it's entirety.

**IMPORTANT:** If a red warning light and buzzer come on while traveling, the jacks should be checked as soon as a safe parking location is found.

# OPERATING PROCEDURES

## MANUAL HYDRAULIC OPERATION

1. Place transmission in the recommended position for parking the vehicle, and set the parking brake. Turn the ignition to the "ACCESSORY" position.
2. Place pads under the jack feet if the ground will not support the vehicle on the jacks.
3. Push the "DUMP" button. Wait until all of the air is exhausted from the vehicles suspension system.
4. The vehicle may be leveled using the manual EXTEND (UP ARROW) buttons on the right half of the panel. If a yellow LEVEL SENSING light is on, that side or end of the vehicle is low. It is best to level the vehicle side to side first, if needed, before front to rear.

Jacks will extend (or retract) in pairs to raise (or lower) a side or end of the vehicle. Any jack not used for leveling can be extended to the ground. This provides additional stability against wind and activity in the vehicle. Jacks used to stabilize the vehicle after leveling is complete should lift the vehicle slightly after touching the ground.

**IMPORTANT: Do not continue to push an EXTEND button for more than ten (10) seconds after that pair of jacks are fully extended.**

5. When leveling is completed, push the "OFF" button on the touch panel and turn the ignition switch to the "OFF" position.

**IMPORTANT: Push the "STORE" button before traveling when manual operation of the leveling system is used.**

## MANUAL JACK RETRACTION

The solenoid valves on the power unit valve assembly are equipped with a manual valve release. The large valves have a valve release T-Handle. The small valves have a valve release nut. Use the manual valve release for retracting only if the "AUTO STORE" button on the control panel will not retract the jacks for travel.

**NOTE: Some assemblies have 4 large valves, some have 4 small valves and some will have 2 large valves in the outer positions and 2 small valves in the center positions.**

**CAUTION: KEEP AWAY FROM THE WHEELS, DO NOT CRAWL UNDER THE VEHICLE, KEEP A SAFE DISTANCE IN FRONT AND REAR OF THE VEHICLE. THE VEHICLE MAY DROP AND/OR MOVE FORWARD OR BACKWARD WITHOUT WARNING AS THE VALVE RELEASE IS OPERATED.**

1. Locate the manual valve release on each solenoid valve. The solenoid valves are located on the power unit/valve assembly.
2. Allow clearance for the vehicle to lower.

**IMPORTANT: Only open the valves enough to retract the jacks. DO NOT turn valve release nuts more than 4 and 1/2 turns. Turning the nuts more could damage the valves.**

**Valve release T-Handles will turn several turns easily. As the valve starts to open, the T-Handles will turn harder. Make sure the valves have been opened far enough to allow the jacks to retract.**

3. Retract the front jacks by opening the two center valves. Slowly turn the manual valve releases counter clockwise until the jacks start to retract.

4. Repeat the process for the rear jacks by opening the two outer valves.

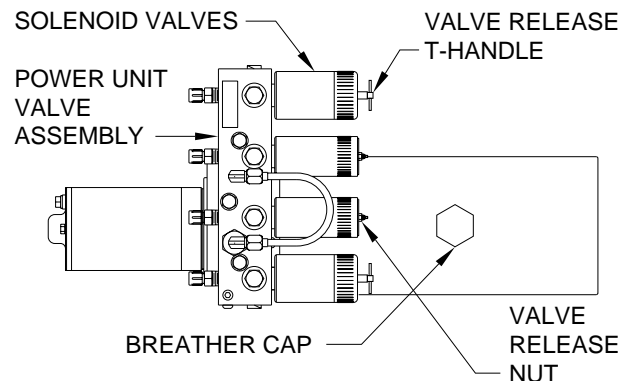
**NOTE: Prior to APRIL 2002 a 1/4" Nut Driver was sent with the Operators Manual. As of APRIL 2002 the 1/4" Nut Driver has been incorporated into the Breather Cap. See the back page of this manual for further info.**

5. Check that all four jacks are now retracted.

6. Close the valves by turning the manual valve releases clockwise.

**IMPORTANT: Once the manual valve release is snug, DO NOT tighten the manual valve release past this point as internal damage may occur to the solenoid.**

7. The system should now be repaired before using again.



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# OPERATING PROCEDURES

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## ROOM EXTEND PROCEDURE

**NOTE:** The park brake must be set before a room can be extended or retracted.

**CAUTION:** OPERATING A ROOM WITH ANY ROOM LOCKING, CLAMPING OR MANUAL RETRACTING DEVICES ATTACHED OR ENGAGED CAN CAUSE PERSONAL INJURY AND VEHICLE DAMAGE. IT IS THE OPERATOR'S RESPONSIBILITY TO ENSURE THAT ALL ROOM LOCKING, CLAMPING OR MANUAL RETRACTING DEVICES ARE DETACHED OR DISENGAGED BEFORE OPERATING THE ROOM.

It is recommended to complete the Leveling Procedure before operating room extensions.

1. Level the vehicle using the hydraulic leveling system.
2. Unlock all room-locking devices.

**NOTE:** If the MANUAL RETRACT WINCH is attached to the room remove it before extending the room.

**CAUTION:** KEEP PEOPLE AND OBSTRUCTIONS CLEAR OF ROOM WHEN OPERATING.

**NOTE:** Make sure there is adequate clearance to fully extend the room.

3. To extend the room, press and hold the ROOM CONTROL SWITCH in the "EXTEND" position until the room is fully extended.

**NOTE:** Hold the switch to "EXTEND" three or four seconds after the room is fully extended. This assures proper pressurization of the cylinders. **During normal operation of the room, do not reverse direction of the room until the room is fully extended. If necessary, the direction of the room may be reversed, but watch for binding of the room. If the direction of the room has been reversed, DO NOT re-extend the room until the room has been fully retracted.**

**IMPORTANT:** Do not hold the ROOM CONTROL SWITCH in the "EXTEND" position for more than ten seconds after the room is fully extended or stops moving. **If either side of the room stops moving, release the room control switch immediately. DO NOT force the room. DO NOT reverse direction of the room, contact HWH Customer Service for assistance 1-800-321-3494.**

**NOTE:** Releasing the ROOM CONTROL SWITCH will halt the operation of the room.

## ROOM RETRACT PROCEDURE

**NOTE:** The park brake must be set before a room can be extended or retracted.

**CAUTION:** KEEP PEOPLE AND OBSTRUCTIONS CLEAR OF ROOM WHEN OPERATING.

It is recommended to retract room extensions before retracting jacks.

1. To retract the room press and hold the ROOM CONTROL SWITCH in the "RETRACT" position until the room is fully retracted.

**NOTE:** Hold the switch to "RETRACT" three or four seconds after the room is fully retracted. This assures proper pressurization of the cylinders. **During normal operation of the room, do not reverse direction of the room until the room is fully retracted. If necessary, the direction of the room may be reversed, but watch for binding of the room. If the direction of the room has been reversed, DO NOT retract the room until the room has been fully extended.**

**IMPORTANT:** Do not hold the ROOM CONTROL SWITCH in the "RETRACT" position for more than ten seconds after the room is fully retracted or stops moving. **If either side of the room stops moving, release the room control switch immediately. DO NOT force the room. DO NOT reverse direction of the room, contact HWH Customer Service for assistance 1-800-321-3494.**

**NOTE:** Releasing the ROOM CONTROL SWITCH will halt the operation of the room.

2. Engage all room-locking devices.

3. If the room will not retract see the MANUAL ROOM RETRACT PROCEDURE.

**IMPORTANT:** Room-locking devices should be locked while traveling.



# OPERATING PROCEDURES

## "LEVEL-OUT" (ANGLE MOUNT) ROOM EXTENSION MECHANISM

### MANUAL ROOM RETRACTION PROCEDURES

**IMPORTANT: READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING TO USE THE MANUAL RETRACT BOLTS TO RETRACT THE ROOM.**

1. Determine which extend and retract solenoid valves are assigned to the room. Manually open the valve release nuts for the extend and retract solenoid valves by turning the 1/4" release nuts counter clockwise 4 and 1/2 turns. Turning the nuts more could damage the valves. **If necessary, open all valves on the pump/manifold arrangement. There are 4 valves for the leveling system (if applicable) and 2 valves for each HWH room extension.**

**NOTE: The breather cap dip stick is also a 1/4" nut driver.**

2. Gain access to the 13/16" Manual Retraction Bolts (one on each mechanism) by raising the STORE-MORE access panel.

3. Remove the Thumb Screws (one on each mechanism) completely by turning them counterclockwise.

4. Using wrench provided, a personal wrench or a tire iron with a 13/16" or 21mm opening rotate either mechanism's Manual Retraction Bolt clockwise 6 complete turns.

5. Move to the second room extension mechanism, rotate the Manual Retraction Bolt clockwise 12 complete turns.

6. Return to the first room extension mechanism and rotate the Manual Retraction Bolt clockwise 12 complete turns.

7. Repeat steps 4 and 5 alternating from mechanism to mechanism rotating each Manual Retraction Bolt 12 complete turns until room is sealed. **(DO NOT EXCEED 15 FT.LBS. FORCING THE MANUAL RETRACT BOLT MAY DAMAGE THE MANUAL RETRACT MECHANISM.) Make sure the room does not bind.**

8. Replace both Thumb Screws. Leave the manual valve releases open.

**IMPORTANT: If at any stage something is not understood or if the room begins to bind DO NOT force the room, contact HWH Customer Service for assistance 1-800-321-3494.**

**IMPORTANT: DO NOT EXTEND THE ROOM UNTIL THE STEPS BELOW HAVE BEEN COMPLETED!**

1. Gain access to the 13/16" Manual Retraction Bolts (one on each mechanism) by raising the STORE-MORE access panel.

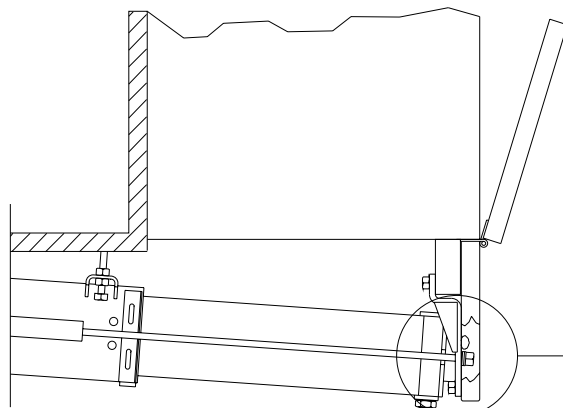
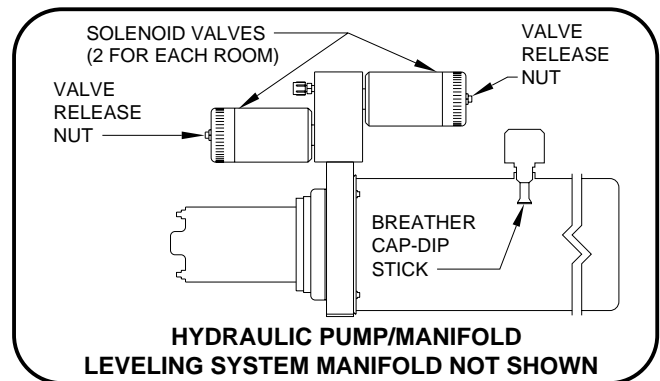
2. Remove the Thumb Screws (one on each mechanism) completely by turning them counterclockwise.

3. If needed, using wrench provided, a personal wrench or a tire iron with a 13/16" or 21mm opening rotate either mechanism's Manual Retraction Bolt counterclockwise until resistance is met.

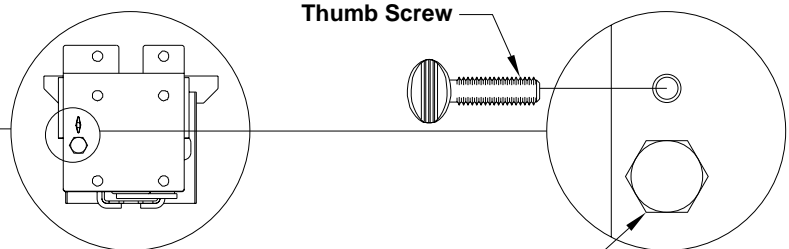
4. Move to the second room extension mechanism and repeat step 3.

5. Replace both Thumb Screws.

6. Close both manual valve releases assigned to the room. Turn the valve release nuts clockwise until snug. **DO NOT over tighten.**



Actual Mounting May Differ



Manual Retraction Bolt

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# MAINTENANCE

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## OIL LEVEL

All maintenance should be done as part of the normal servicing of the coach.

The oil level should be checked when the vehicle is first purchased and then once every two years. More often if there is an oil leak in the system.

All four jacks should be completely retracted before checking the oil level.

Refer to the "HYDRAULIC LINE CONNECTION DIAGRAM - MULTIPLE ROOM EXTENSIONS" page for information concerning the correct position of each room before checking the oil level.

The oil reservoir is part of the pump/manifold assembly. The oil level is checked and filled through the breather cap. Clear any dirt away from the breather/filler cap before removing. The oil level should be within one inch of the top of the reservoir. Most breather caps have a dipstick.

**NOTE: Overfilling the tank can cause leakage of oil through the breather cap.**

**FLUID:** HWH Specialty Hydraulic Oil is recommended. In an emergency Dexron automatic transmission fluid can be used. **NOTE:** Dexron automatic transmission fluid contains red dye and can cause staining should a leak occur. **DO NOT USE** brake fluid or hydraulic jack fluid. Use of these can damage seals.

## ELECTRICAL SYSTEM

The batteries should be in good condition and fully charged. Weak batteries can cause erratic operation. Battery cable terminals and battery posts and connections should be kept clean.

All electrical connections, especially ground connections, should be clean, tight, free from corrosion and protected from weathering.

## LEVELING JACKS

There are very few user serviceable parts on the leveling jacks. The jacks require very little maintenance. If the jacks are extremely dirty with caked on mud they should be washed.

The jack rods should NOT be wiped and do not need to be oiled or sprayed with anything.

## ROOM EXTENSIONS

The HWH room mechanisms need no maintenance. **DO NOT** grease or lubricate any parts of the HWH mechanism.

Any visible mechanism can be kept clean by washing with water. Refer to the vehicle manufacturer for correct maintenance of the room seals.

## VISUAL INSPECTION

Periodically inspect the leveling system for oil leaks and damaged or missing parts, such as pivot bolts or springs. Check the hydraulic lines and wiring for damage and wear. Check that the jacks do not interfere with any parts of the vehicle when they are in the "STORE" position.

The jacks should be cycled at least once a month or whenever the coach is serviced. The system will operate better if kept clean and free from caked on mud or ice.

## OPERATIONAL CHECK

Review the OPERATOR MANUAL. Run the system according to the SYSTEM OPERATION (LEVELING) Section. Note any abnormal operation.

Review the "JACK RETRACTION" Section. Make sure the jacks will fully retract to the "STORE" position. Jacks should not interfere with any of the coach when in the "STORE" position.

Check that all lights work according to the "INDICATOR LIGHT" Section. Correct function of the red "WARNING" light is important.

# MAINTENANCE

## SENSING UNIT ADJUSTMENT

Level the vehicle by placing a bubble level in the center of the freezer floor or upon whichever surface within the vehicle that is to be level. Using the Leveling System and the bubble level, ignoring the yellow LEVEL lights on the Touch Panel, level the vehicle until the bubble is centered.

With the vehicle level according to the bubble level, if there are no yellow lights lit on the Touch Panel, the sensing unit is properly adjusted. If there are yellow LEVEL lights lit on the Touch Panel, manual adjustments to the Sensing Unit are needed. A 7/8", 3/4" or 5/16" socket w/driver or box end wrench and a philips screw driver will be needed.

The Sensing Unit is mounted inside the Control Box. The Control Box is mounted to the power unit/valve assembly.

There are four LED's on the Sensing Unit, A,B,C and D. Refer to the drawing below. The Sensing Unit is adjusted by turning the adjustment nut to turn out LED's B and D. The adjustment screw will turn out LED's A and C. If the adjustment nut has to be turned more than 1/2 flat or the adjustment screw has to be turned more than 3/4 turn to turn the LED out, there may be a problem with the Sensing Unit or the mounting of the Control Box. If two LED's are on, it is best to make the B-D adjustments first, then hold the adjustment nut from moving while making the A-C adjustment.

**NOTE:** If opposing LED's are lit, there is a problem with the Sensing Unit.

If LED (A) is lit: Turn the adjustment screw **COUNTER CLOCKWISE** until the LED is off.

If LED (C) is lit: Turn the adjustment screw **CLOCKWISE** until the LED is off.

If LED (B) is lit: Turn the adjustment nut **COUNTER CLOCKWISE** until the LED is off.

If LED (D) is lit: Turn the adjustment nut **CLOCKWISE** until the LED is off.

**IMPORTANT:** When all 4 LED's are off, move the vehicle to an unlevel position so one or two yellow lights are on. Level the vehicle according to the yellow LEVEL lights. Recheck the level. If more adjustment is needed, **DO NOT** try to adjust the sensing unit until the yellow level lights go out, instead just "tweak" the sensing unit, ignoring the LED's on the sensing unit.

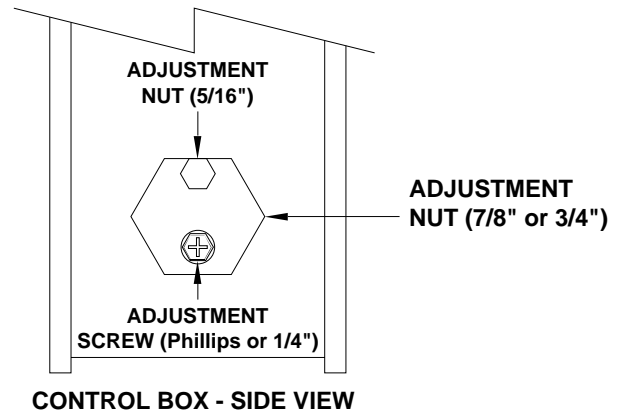
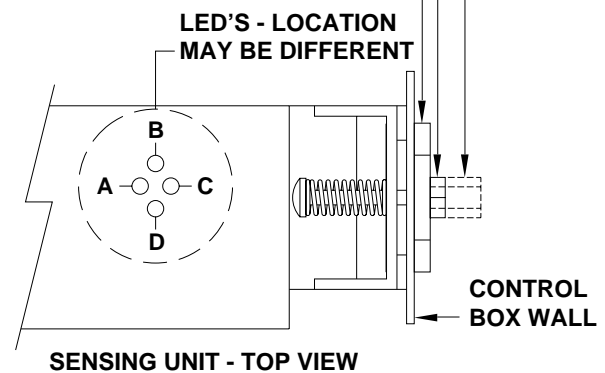
**Example:** After the initial adjustment and releveling the vehicle, the front is still low. This means the front yellow level light is turning off too soon. Determine which sensing unit light is the front light, A-B-C or D. Move the adjustment for that light very, very, slightly in the **OPPOSITE** direction that is given in the above instructions for LED's A, B, C, and D. This will allow

the front yellow light to stay on slightly longer to bring the front up more. Again, unlevel the vehicle then relevel the vehicle using the yellow level lights on the touch panel. Recheck with a level. Repeat the "tweaking" process until the system levels the vehicle properly.

ADJUSTMENT NUT (5/16")

ADJUSTMENT SCREW (Phillips or 1/4")

ADJUSTMENT NUT (7/8" or 3/4")



## NOT IN PARK/BRAKE CHECK

**CAUTION:** WHEN MAKING THIS CHECK, BLOCK THE COACH WHEELS SECURELY SO THE COACH CANNOT ROLL FORWARD OR BACKWARD.

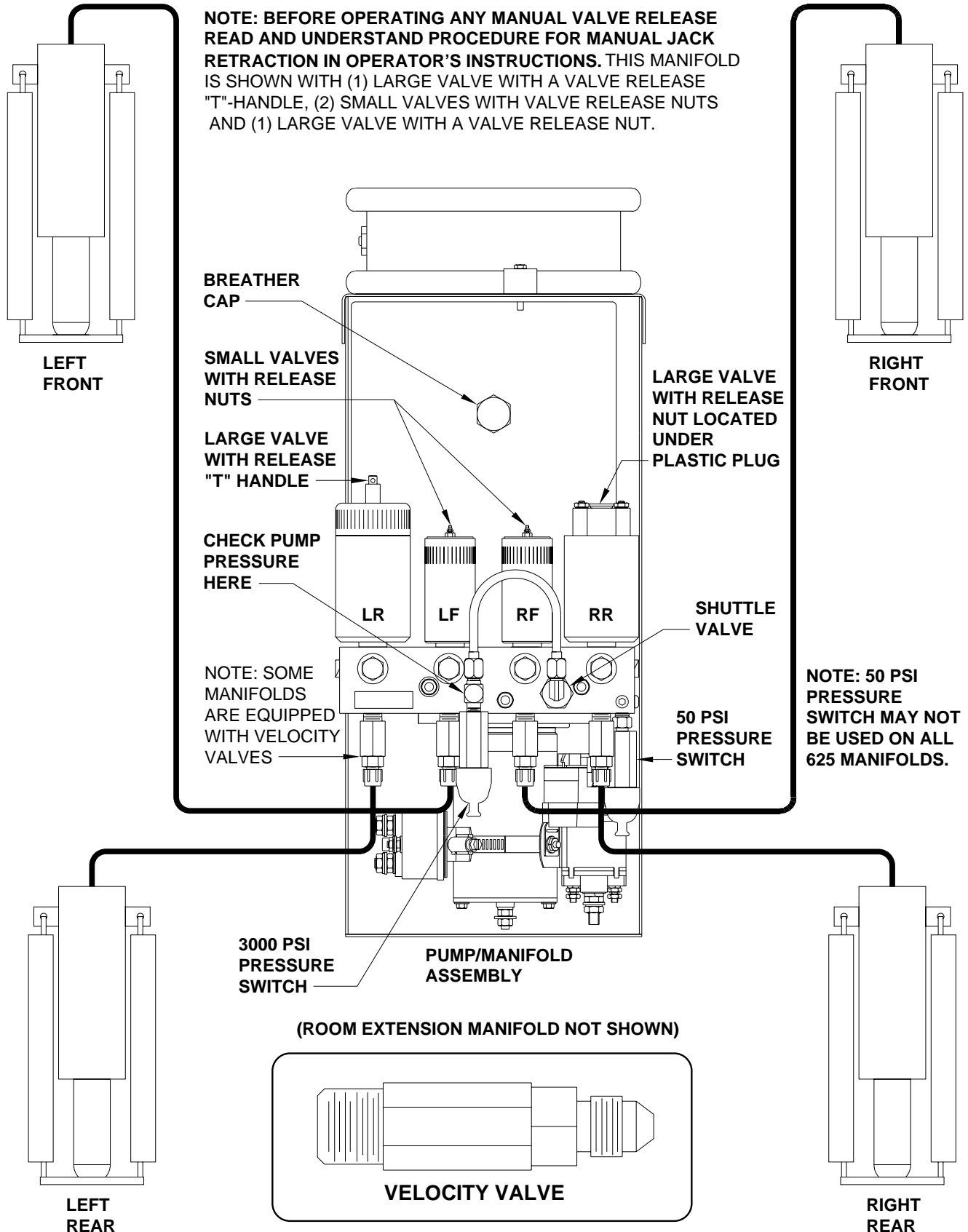
Set the park/brake. Switch the ignition to the "ACC" or "ON" position. Push the "ON/OFF" switch toward "ON". Release the parking brake and confirm that the "PARK" indicator light comes on. Reset the parking brake. The "PARK" indicator light should go out. Switch the ignition to "OFF".

If any of the above checks or inspections reveal a problem or if there are other problems or questions, consult a qualified RV repair center, your vehicle or coach manufacturer, or HWH CORPORATION for service or repair.

# HYDRAULIC LINE CONNECTION DIAGRAM

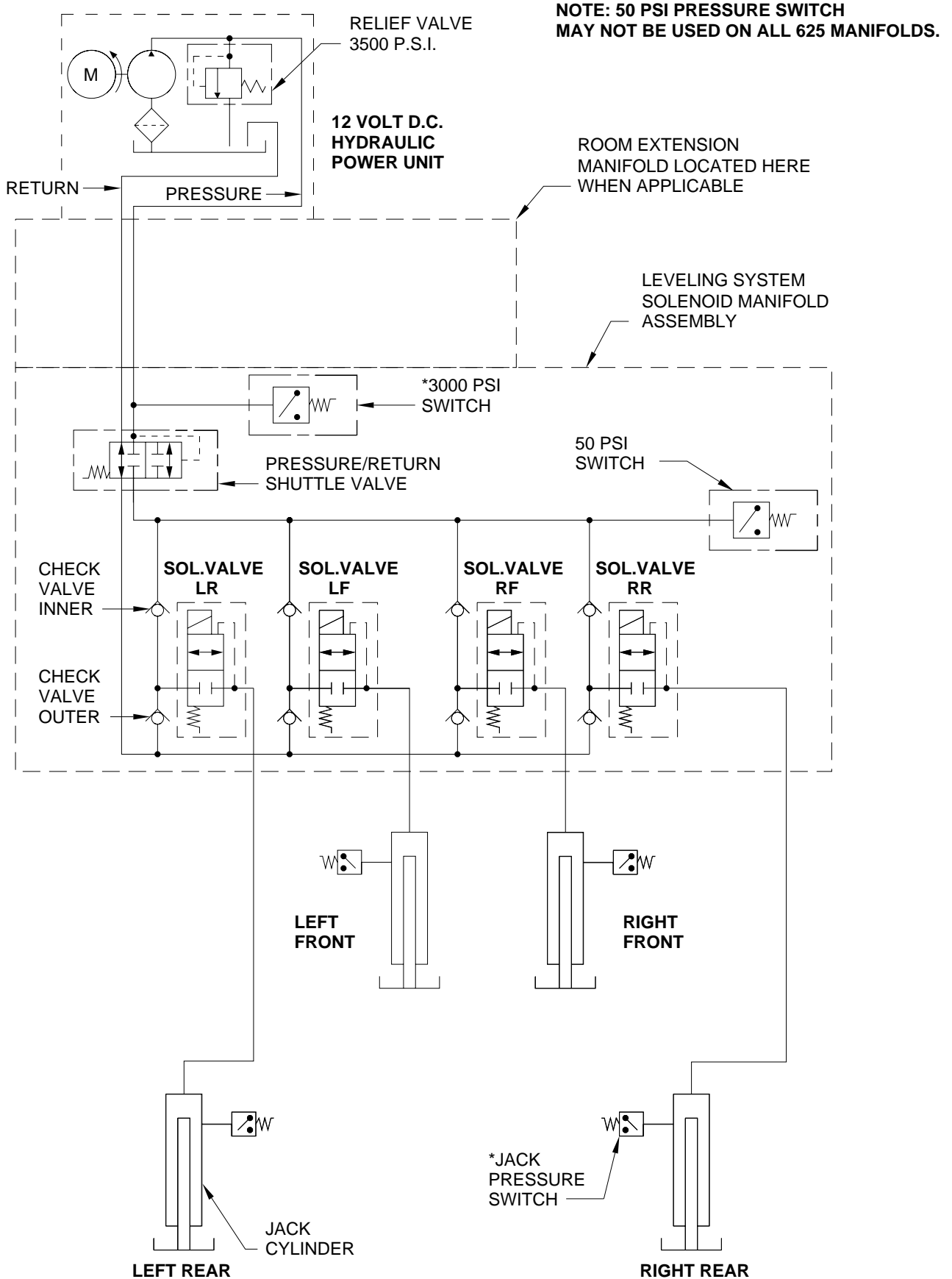
## 625 SERIES LEVELING SYSTEM

### (WITH 4 STRAIGHT-ACTING JACKS)



# HYDRAULIC SCHEMATIC

## BI-AXIS LEVELING WITH STRAIGHT-ACTING JACKS



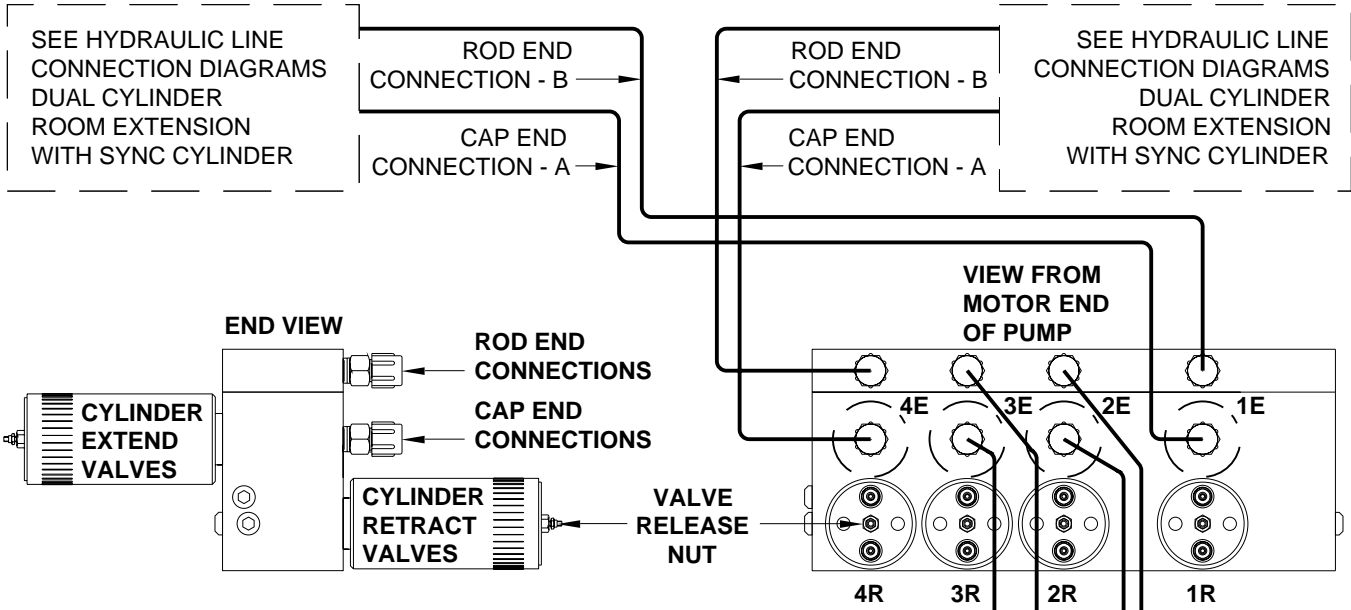
\* USED ON AUTOMATIC SYSTEMS ONLY

MP65.601C  
10SEP07

# HYDRAULIC LINE CONNECTION DIAGRAM MULTIPLE EXTENSIONS

ROOM 1 (DRIVER SIDE FRONT)  
RETRACT ROOM TO CHECK OIL LEVEL

ROOM 4 (PASSENGER SIDE FRONT)  
RETRACT ROOM TO CHECK OIL LEVEL



### VALVE FUNCTION

- 1E - ROOM 1 CYLINDER EXTEND/ROOM EXTEND
- 1R - ROOM 1 CYLINDER RETRACT/ROOM RETRACT
- 2E - ROOM 2 CYLINDER EXTEND/ROOM EXTEND
- 2R - ROOM 2 CYLINDER RETRACT/ROOM RETRACT
- 3E - ROOM 3 CYLINDER EXTEND/ROOM RETRACT
- 3R - ROOM 3 CYLINDER RETRACT/ROOM EXTEND
- 4E - ROOM 4 CYLINDER EXTEND/ROOM EXTEND
- 4R - ROOM 4 CYLINDER RETRACT/ROOM RETRACT

ROD END CONNECTION - B

CAP END CONNECTION - A

ROD END CONNECTION - B

CAP END CONNECTION - A

SEE HYDRAULIC LINE CONNECTION DIAGRAMS SINGLE CYLINDER GUIDED ROOM EXTENSION

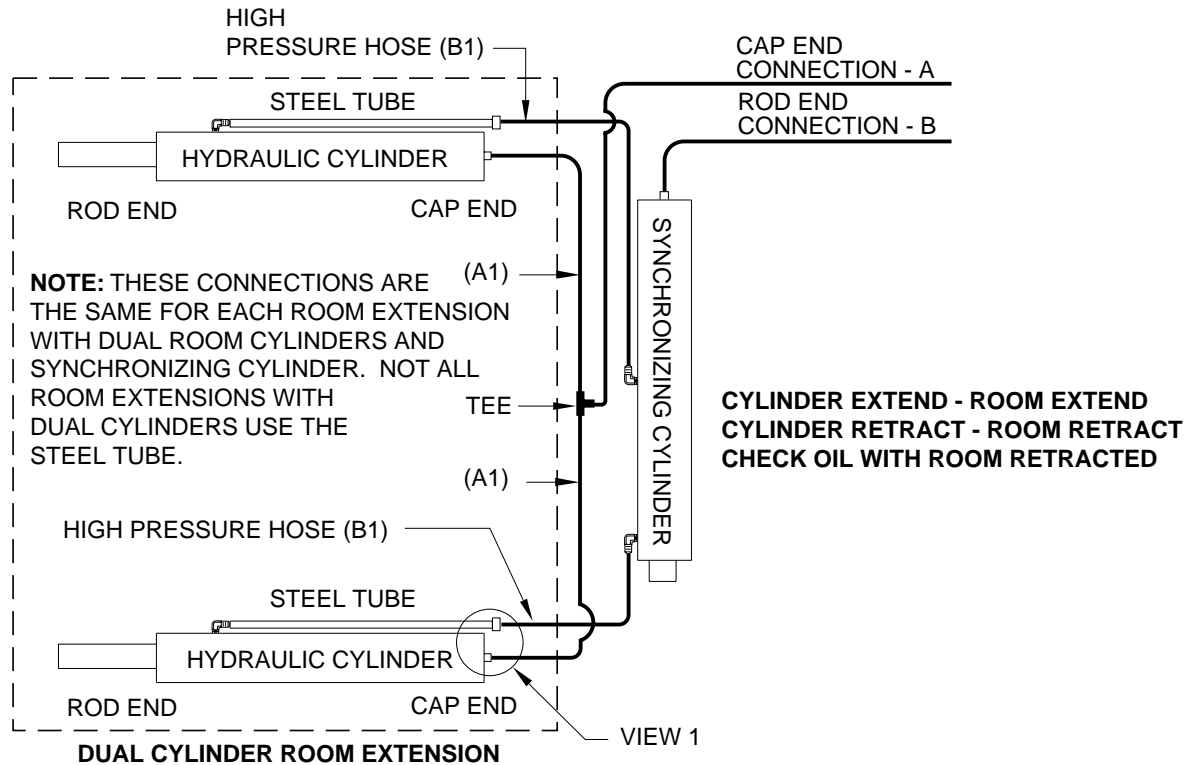
SEE HYDRAULIC LINE CONNECTION DIAGRAMS LATERAL ARM ROOM EXTENSION

ROOM 2 (DRIVER SIDE REAR)  
RETRACT ROOM TO CHECK OIL LEVEL

ROOM 3 (PASSENGER SIDE)  
EXTEND ROOM TO CHECK OIL LEVEL

**NOTE: SHOWN WITH ROOM EXTENSION MANIFOLD ONLY. THE LEVELING SYSTEM MANIFOLD (NOT SHOWN) IS MOUNTED ON TOP OF THE ROOM EXTENSION MANIFOLD.**

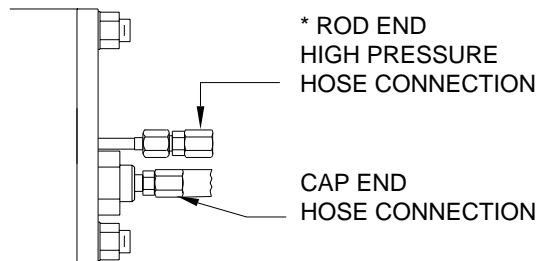
# CYLINDER CONNECTION DIAGRAM DUAL CYLINDER ROOM EXTENSIONS (WITH SYNCRONIZING CYLINDER)



**IMPORTANT:** THE LINES (A1) BETWEEN THE CAP END OF THE HYDRAULIC CYLINDERS AND THE TEE MUST BE THE SAME LENGTH AND DIAMETER. THE LINES (B1) BETWEEN THE ROD END OF THE HYDRAULIC CYLINDERS AND THE SYNCRONIZING CYLINDER MUST BE THE SAME LENGTH AND DIAMETER. THE B1 LINES MUST BE HIGH PRESSURE HOSE.

**NOTE:** DIFFERENT TYPES OF HOSE, ESPECIALLY HIGH PRESSURE HOSE, HAS BEEN USED. THE PRINTING ON A 1/8" OR 3/16" HOSE BEING REPLACED MUST MATCH THE ORIGINAL HOSE. ALL HWH 1/4" HOSE IS THE SAME.

**VIEW 1**



HOSE CONNECTION AT REAR OF  
ROOM EXTENSION TUBE

**\* IMPORTANT:** THE STEEL TUBE IS ALWAYS THE ROD END CONNECTION. SOMETIMES THE STEEL TUBE IS BELOW THE CAP END CONNECTION.

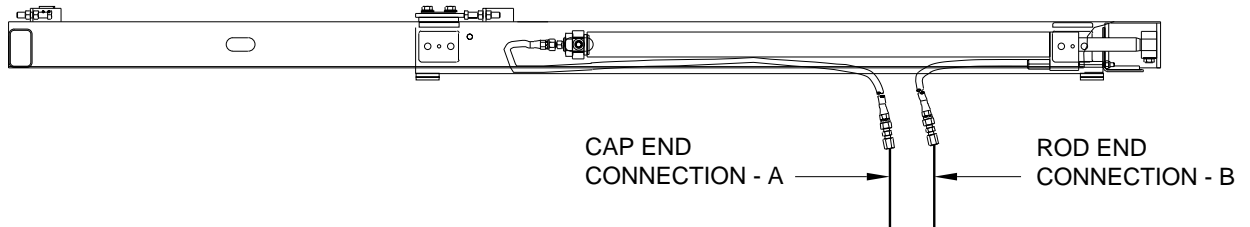
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# HYDRAULIC LINE CONNECTION DIAGRAM

## SINGLE CYLINDER "GUIDED" ROOM EXTENSION

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**NOTE:** THE ROD END CONNECTION FROM THE MANIFOLD TO THE ROOM CYLINDER IS ALWAYS PRESSURIZED.



**CYLINDER EXTEND - ROOM EXTEND**  
**CYLINDER RETRACT - ROOM RETRACT**  
**CHECK OIL LEVEL WITH ROOM RETRACTED.**



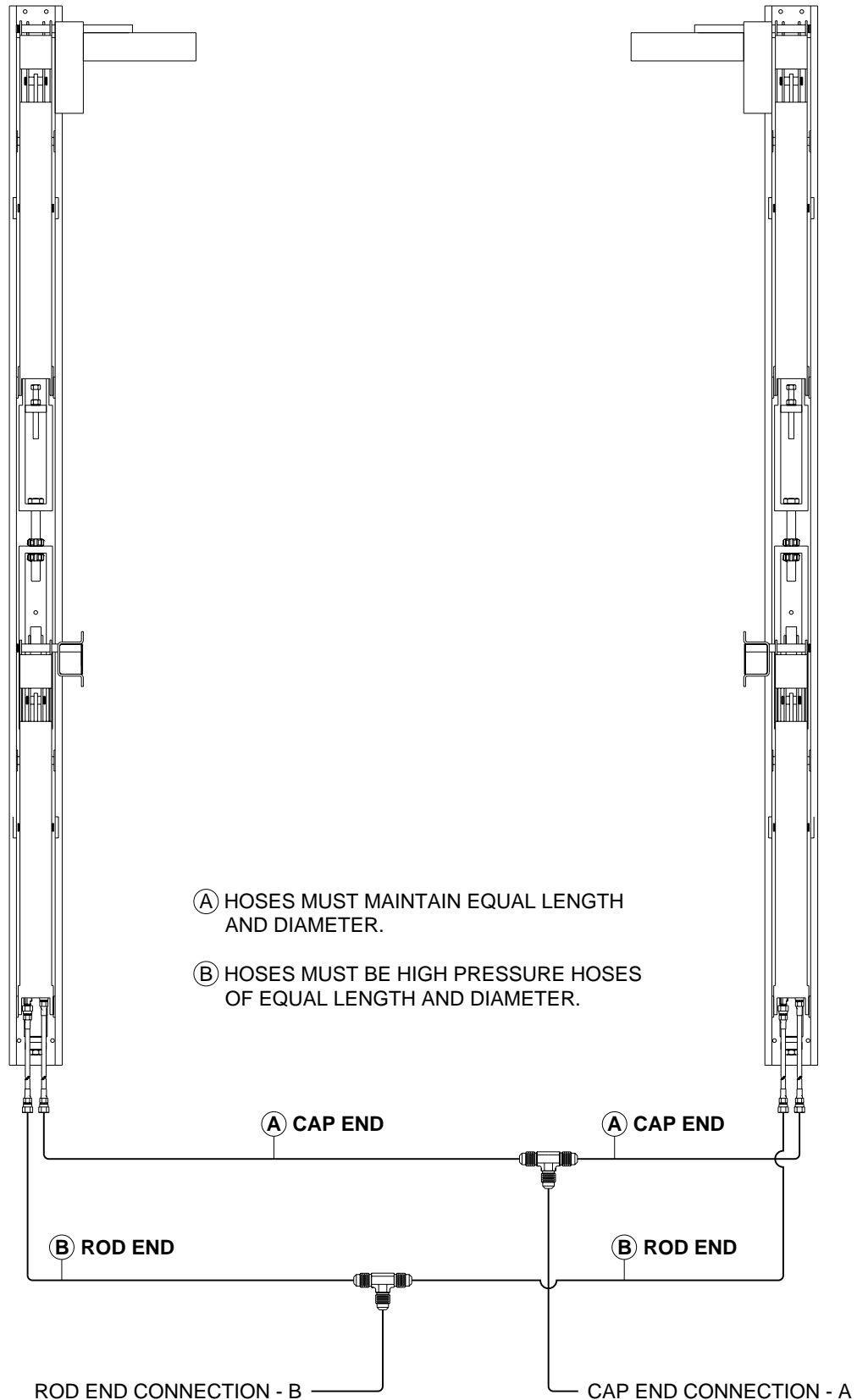
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# HYDRAULIC LINE CONNECTION DIAGRAM

## LATERAL ARM ROOM EXTENSION

### (WITH TORSION TUBE)

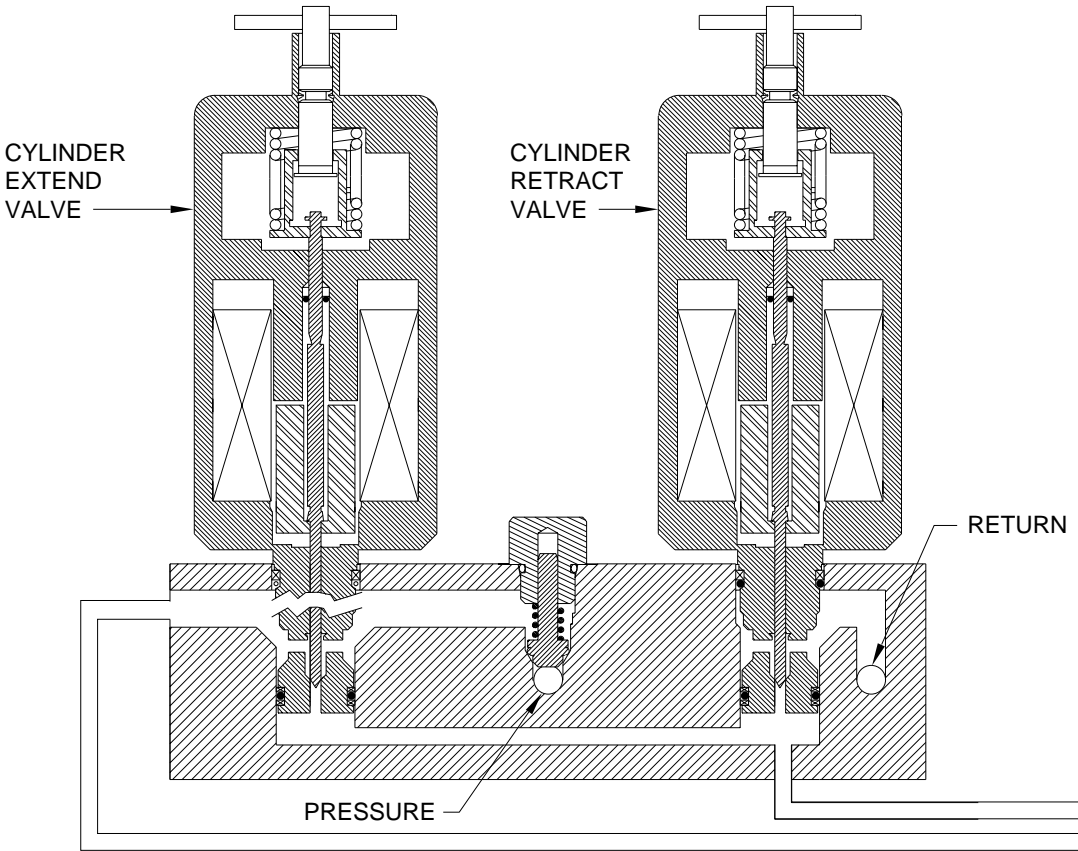
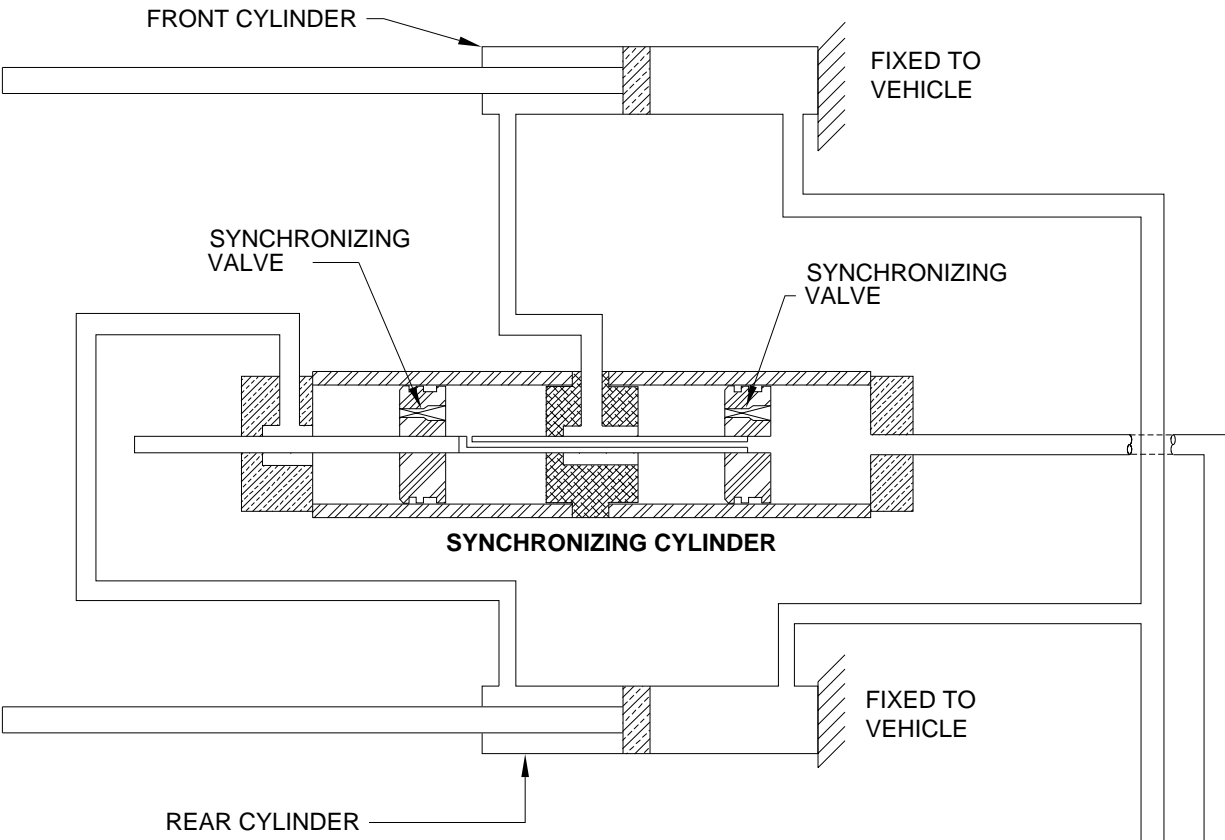
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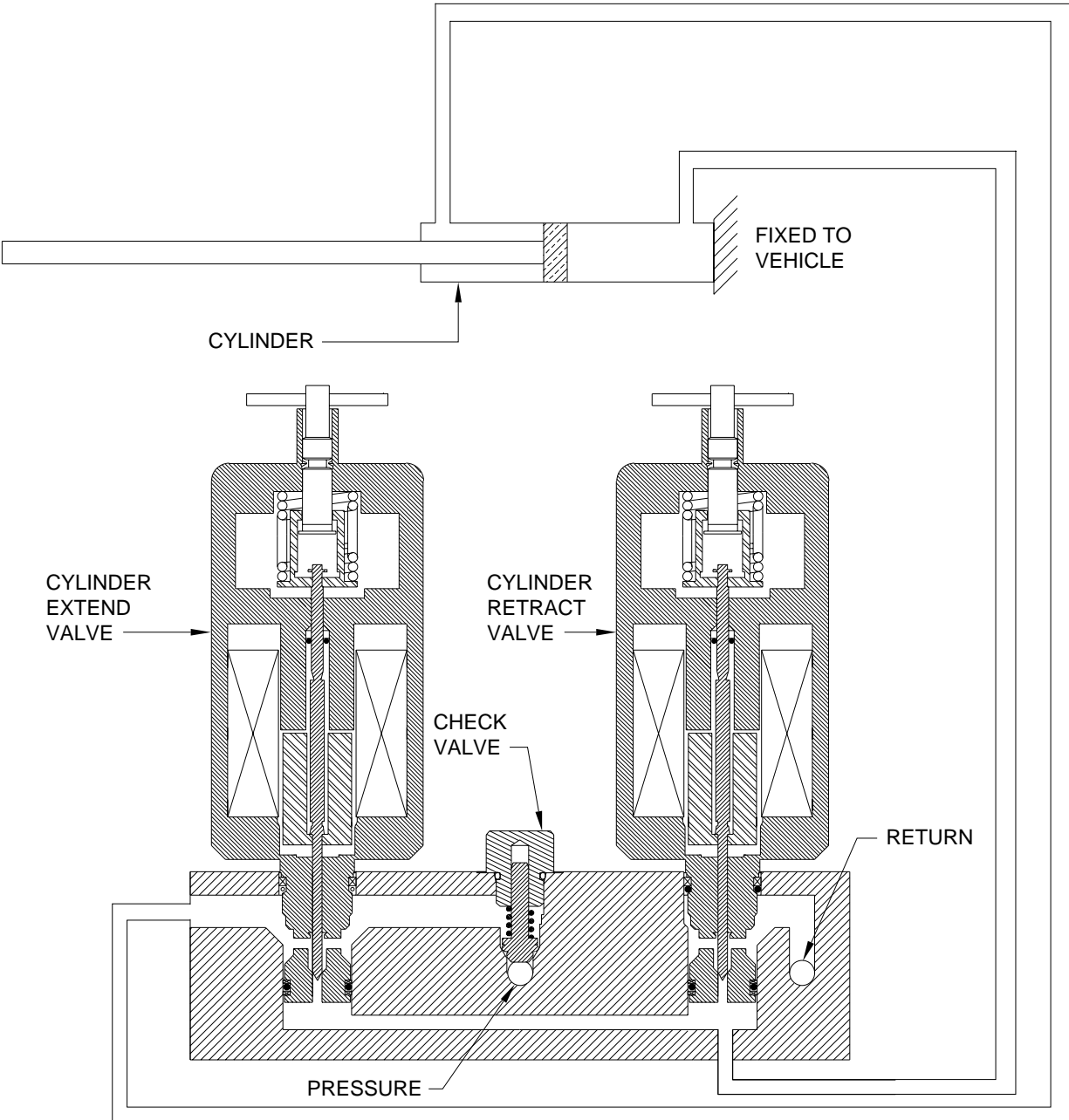
CYLINDER EXTEND - ROOM RETRACT  
CYLINDER RETRACT - ROOM EXTEND  
CHECK OIL LEVEL WITH ROOM EXTENDED

MP65.943C  
20FEB06

**HYDRAULIC FLOW DIAGRAM  
VERTICAL ARM OR DUAL CYLINDER ROOM EXTENSION  
WITH SYNCHRONIZING CYLINDER  
STATIONARY POSITION**



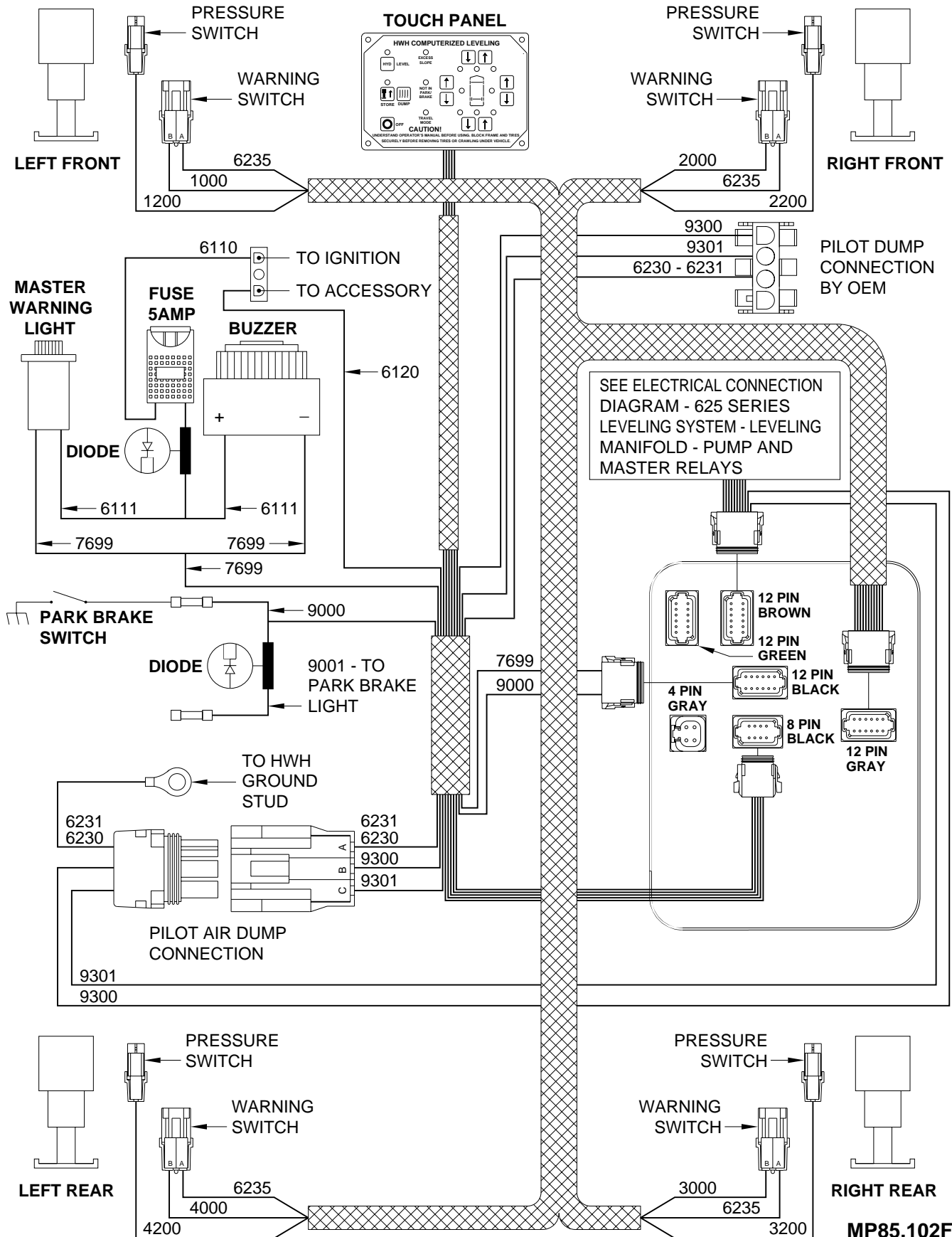
**HYDRAULIC FLOW DIAGRAM  
SINGLE CYLINDER ROOM EXTENSION  
STATIONARY POSITION**



# ELECTRICAL CONNECTION DIAGRAM

## 625 SERIES LEVELING SYSTEM

### AIR DUMP - PARK BRAKE - MASTER WARNING LIGHT AND BUZZER TOUCH PANEL - JACK WARNING LIGHTS AND PRESSURE SWITCHES

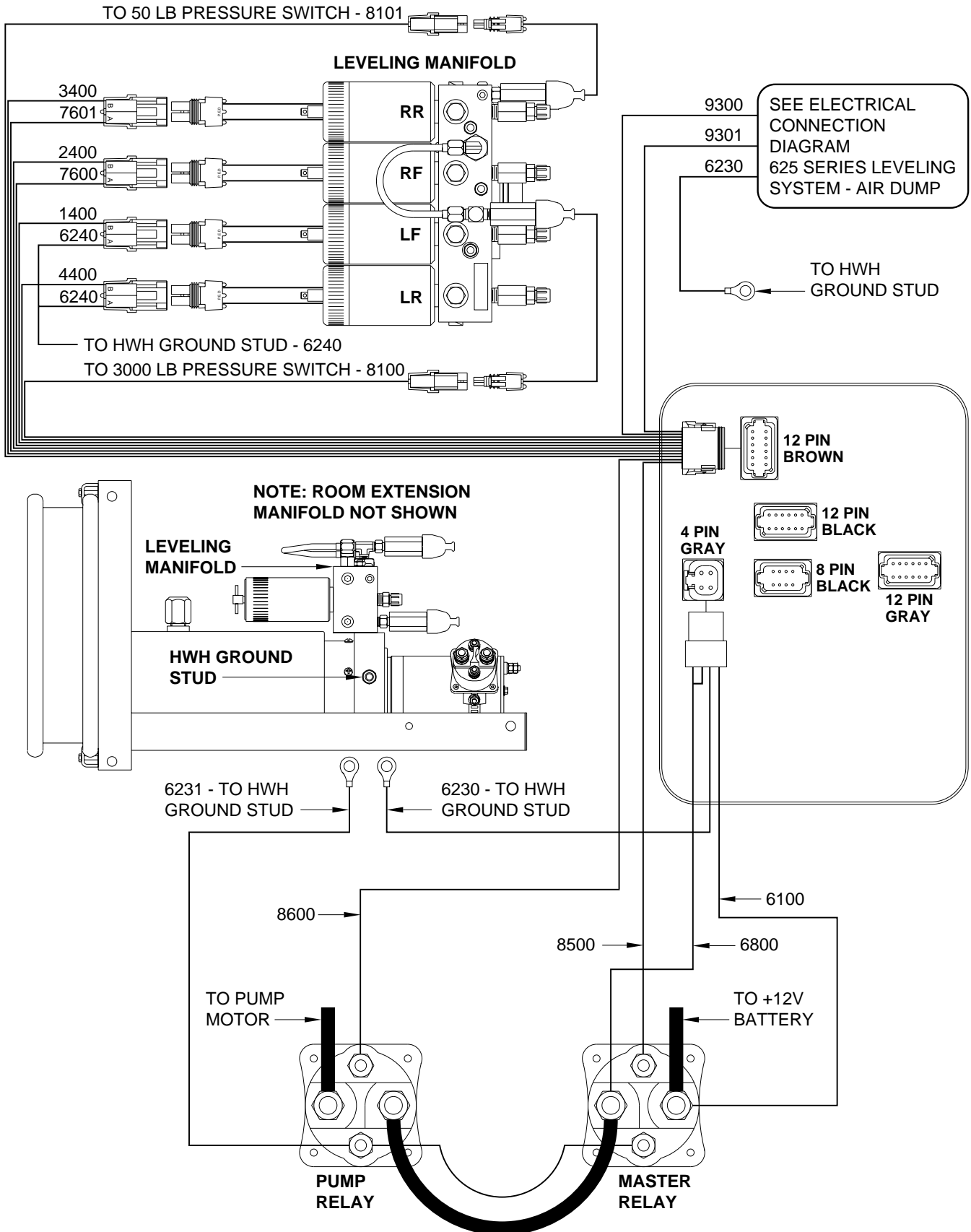


# ELECTRICAL CONNECTION DIAGRAM

## 625 SERIES LEVELING SYSTEM

### LEVELING MANIFOLD

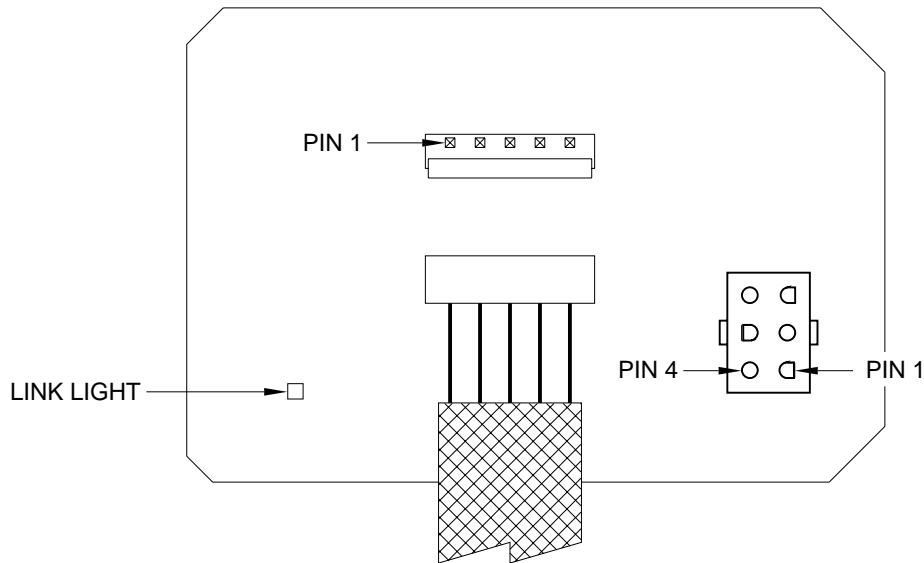
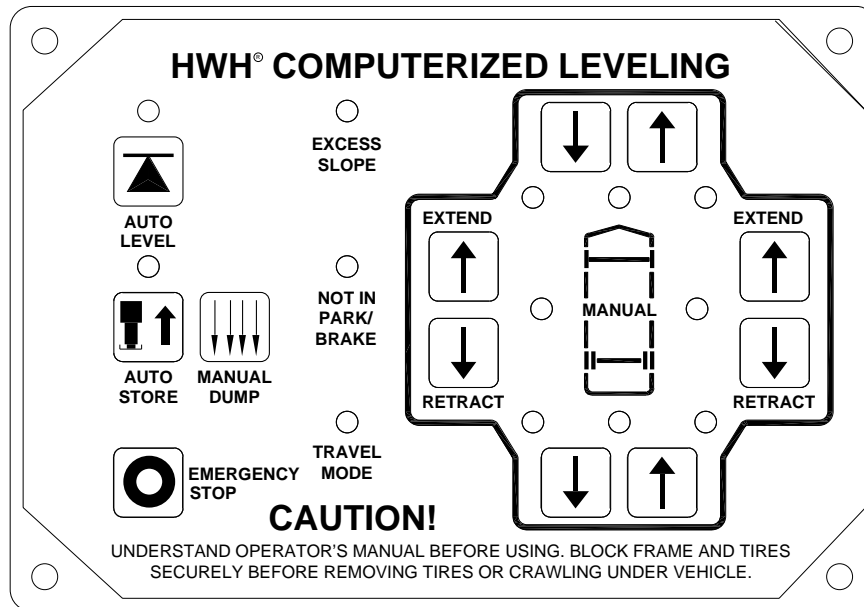
### PUMP AND MASTER RELAYS



# ELECTRICAL CONNECTION DIAGRAM

## 625 SERIES LEVELING SYSTEM

### TOUCH PANEL CONNECTIONS

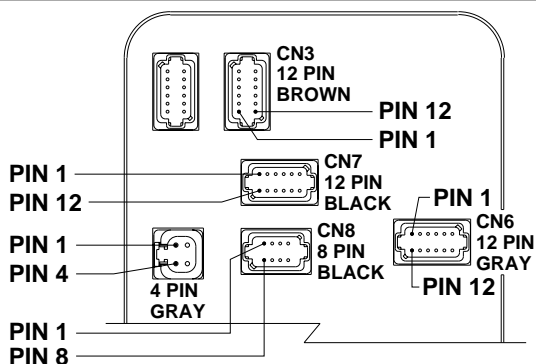


PIN #	WIRE COLOR	WIRE NUMBER	WIRE DESCRIPTION AND FUNCTION
<b>5 PIN MTA CONNECTOR</b>			
1	YELLOW		CAN HIGH
2	GREEN		CAN LOW
3			CAN SHIELD
4	WHITE	6230	GROUND FROM CONTROL BOX
5	RED	6800	SWITCHED BATTERY FROM CONTROL BOX
<b>6 PIN UML CONNECTOR</b>			
1			NO CONNECTION
2			ACCESSORY +12V ACC FROM TOUCH PANEL
3			STORE SW +12V FROM SW TO TOUCH PANEL FOR STORE
4			LED SW GND FROM TOUCH PANEL FOR LEVEL LED
5			NO CONNECTION
6			LEVEL SW +12V FROM SW TO TOUCH PANEL FOR LEVEL

# ELECTRICAL CONNECTION DIAGRAM

## 625 SERIES LEVELING SYSTEM

### CONTROL BOX CONNECTION INFORMATION

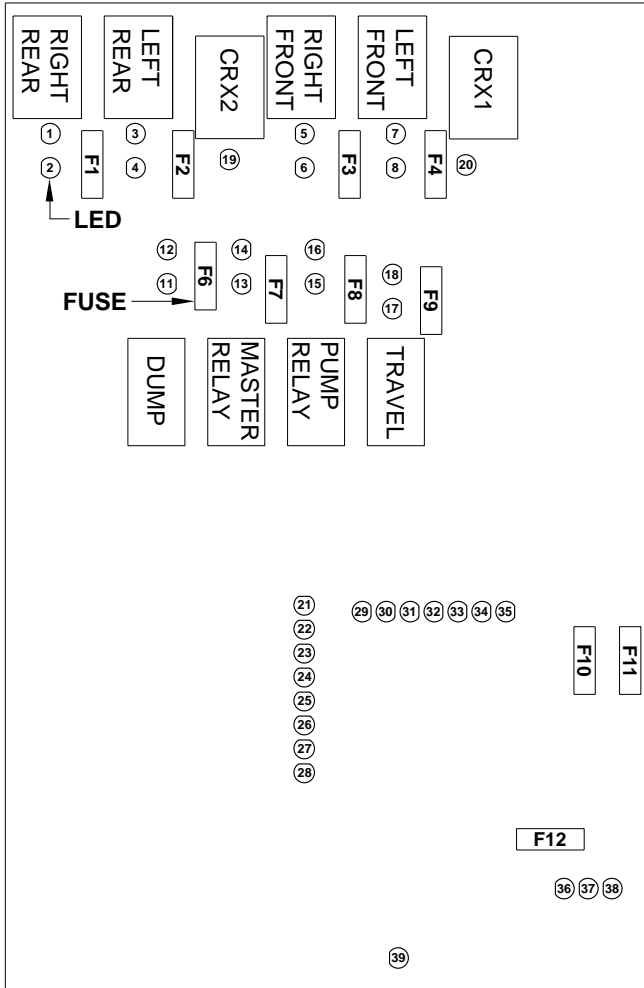


PIN #	WIRE COLOR	WIRE NUMBER	WIRE DESCRIPTION AND FUNCTION
<b>4 PIN GRAY CONNECTOR</b>			
1	BLACK	6800	SWITCHED +12V BATTERY POWER FROM MASTER RELAY
2	BLACK	6800	SWITCHED +12V BATTERY POWER FROM MASTER RELAY
3	WHITE	6230	GROUND FROM HWH GROUND STUD
4	RED	6100	+12 BATTERY FROM MASTER RELAY
<b>12 PIN BROWN CONNECTOR - CN3</b>			
1	BLACK	8500	MASTER RELAY CONTROL - SWITCHED +12
2	BLACK	8100	3000 LB PRESSURE SWITCH - SWITCHED GROUND
3	BLACK	8101	50 LB PRESSURE SWITCH - SWITCHED GROUND
4	BLACK	9301	SWITCHED +12 FOR TRAVEL
5	BLACK	1400	SWITCHED +12 FOR LEFT FRONT SOLENOID VALVE
6	BLACK	7600	GROUND FOR RIGHT FRONT SOLENOID VALVE
7	BLACK	7601	GROUND FOR RIGHT REAR SOLENOID VALVE
8	BLACK	4400	SWITCHED +12 FOR LEFT REAR SOLENOID VALVE
9	BLACK	3400	SWITCHED +12 FOR RIGHT REAR SOLENOID VALVE
10	BLACK	2400	SWITCHED +12 FOR RIGHT FRONT SOLENOID VALVE
11	BLACK	9300	SWITCHED +12 FOR DUMP
12	BLACK	8600	PUMP RELAY CONTROL - SWITCHED +12
<b>12 PIN BLACK CONNECTOR - CN7</b>			
1 THRU 6			NO CONNECTION
7	BLACK	9000	SWITCHED GROUND FROM PARK BRAKE SWITCH
8 THRU 10			NO CONNECTION
11	BLACK	7699	BUZZER & MASTER WARNING LIGHT CONTROL - SWITCHED GROUND
12			NO CONNECTION
<b>8 PIN BLACK CONNECTOR - CN8</b>			
1 AND 2			NO CONNECTION
3	RED	6800	SWITCHED BATTERY
4	WHITE	6230	GROUND
5			CAN SHIELD
6	RED	6120	+12 ACCESSORY / IGNITION
7	GREEN		CAN LOW
8	YELLOW		CAN HIGH
<b>12 PIN GRAY CONNECTOR - CN6</b>			
1 AND 2			NO CONNECTION
3	BLACK	1000	SWITCHED GROUND FROM LEFT FRONT WARNING SWITCH
4	BLACK	2000	SWITCHED GROUND FROM RIGHT FRONT WARNING SWITCH
5	BLACK	1200	SWITCHED GROUND FROM LEFT FRONT PRESSURE SWITCH
6	BLACK	2200	SWITCHED GROUND FROM RIGHT FRONT PRESSURE SWITCH
7	BLACK	3200	SWITCHED GROUND FROM RIGHT REAR PRESSURE SWITCH
8	BLACK	4200	SWITCHED GROUND FROM LEFT REAR PRESSURE SWITCH
9	BLACK	3000	SWITCHED GROUND FROM RIGHT REAR WARNING SWITCH
10	BLACK	4000	SWITCHED GROUND FROM LEFT REAR WARNING SWITCH
11			NO CONNECTION
12	WHITE	6235	SHARED GROUND FOR WARNING SWITCHES

# ELECTRICAL CONNECTION DIAGRAM

## 625 SERIES LEVELING SYSTEM

### CONTROL BOX - LED - FUSE LOCATION AND DESCRIPTION



LED	RELAY DESCRIPTION	FUSE
1-YELLOW	RIGHT REAR COIL	
2-RED	RIGHT REAR OUTPUT	F1 - 15 AMP
3-YELLOW	LEFT REAR COIL	
4-RED	LEFT REAR OUTPUT	F2 - 15 AMP
5-YELLOW	RIGHT FRONT COIL	
6-RED	RIGHT FRONT OUTPUT	F3 - 15 AMP
7-YELLOW	LEFT FRONT COIL	
8-RED	LEFT FRONT OUTPUT	F4 - 15 AMP
11-YELLOW	DUMP COIL - NOT USED	
12-RED	DUMP OUTPUT - NOT USED	F6 - 5 AMP
13-YELLOW	MASTER RELAY COIL	
14-RED	MASTER RELAY OUTPUT	F7 - 5 AMP
15-YELLOW	PUMP COIL	
16-RED	PUMP OUTPUT	F8 - 5 AMP
17-YELLOW	TRAVEL - NOT USED	
18-RED	TRAVEL - NOT USED	F9 - 5 AMP
19-YELLOW	CRX 2	
20-YELLOW	CRX 1	
21-YELLOW	LEFT FRONT WARN SW	
22-YELLOW	RIGHT FRONT WARN SW	
23-YELLOW	RIGHT REAR WARN SW	
24-YELLOW	LEFT REAR WARN SW	
25-RED	LEFT FRONT PRESS SW	
26-RED	RIGHT FRONT PRESS SW	
27-RED	RIGHT REAR PRESS SW	
28-RED	LEFT REAR PRESS SW	
29-RED	NOT USED	
30-YELLOW	NOT USED	
31-GREEN	3000 LB PRESS SW INPUT	
32-RED	MASTER WARN CONTROL	
33-GREEN	50 LB PRESS SW INPUT	
34-RED	JACK INTERRUPT	
35-RED	PARK BRAKE	
36-RED	BOARD ENABLE	
37-RED	ACCESSORY IN	F10 - 10 AMP
38-RED	ACCESSORY OUT	F11 - 3 AMP
39-RED	LINK LIGHT	
	IGN +12 TO TOUCH PANEL	F12 - 7.5 AMP

**NOTE: FOR DETAILED INPUT / OUTPUT INFORMATION ABOUT PIN CONNECTIONS SEE ELECTRICAL CONNECTION DIAGRAM - CONTROL BOX CONNECTION INFORMATION.**

**NOTE: A LIT YELLOW LED INDICATES THERE IS A GROUND SIGNAL TO TURN THE CORRESPONDING RELAY ON.**

**A LIT RED LED INDICATES THERE IS VOLTAGE ON IT'S CORRESPONDING OUTPUT PIN.**

**IF A YELLOW LED IS LIT AND THE CORRESPONDING RED LED IS OFF, EITHER IT'S FUSE IS BLOWN OR THE RELAY IS BAD.**

**IF THE YELLOW LED'S ARE WORKING BUT NO RED LED IS COMING ON THERE MAY BE PROBLEM WITH INPUT VOLTAGE IN THE 4-PIN CONNECTOR.**

**IF A YELLOW LED IS NOT LIT, THERE IS A PROBLEM WITH THE CONTROL BOX, TOUCH PANEL OR CONNECTION CABLE**

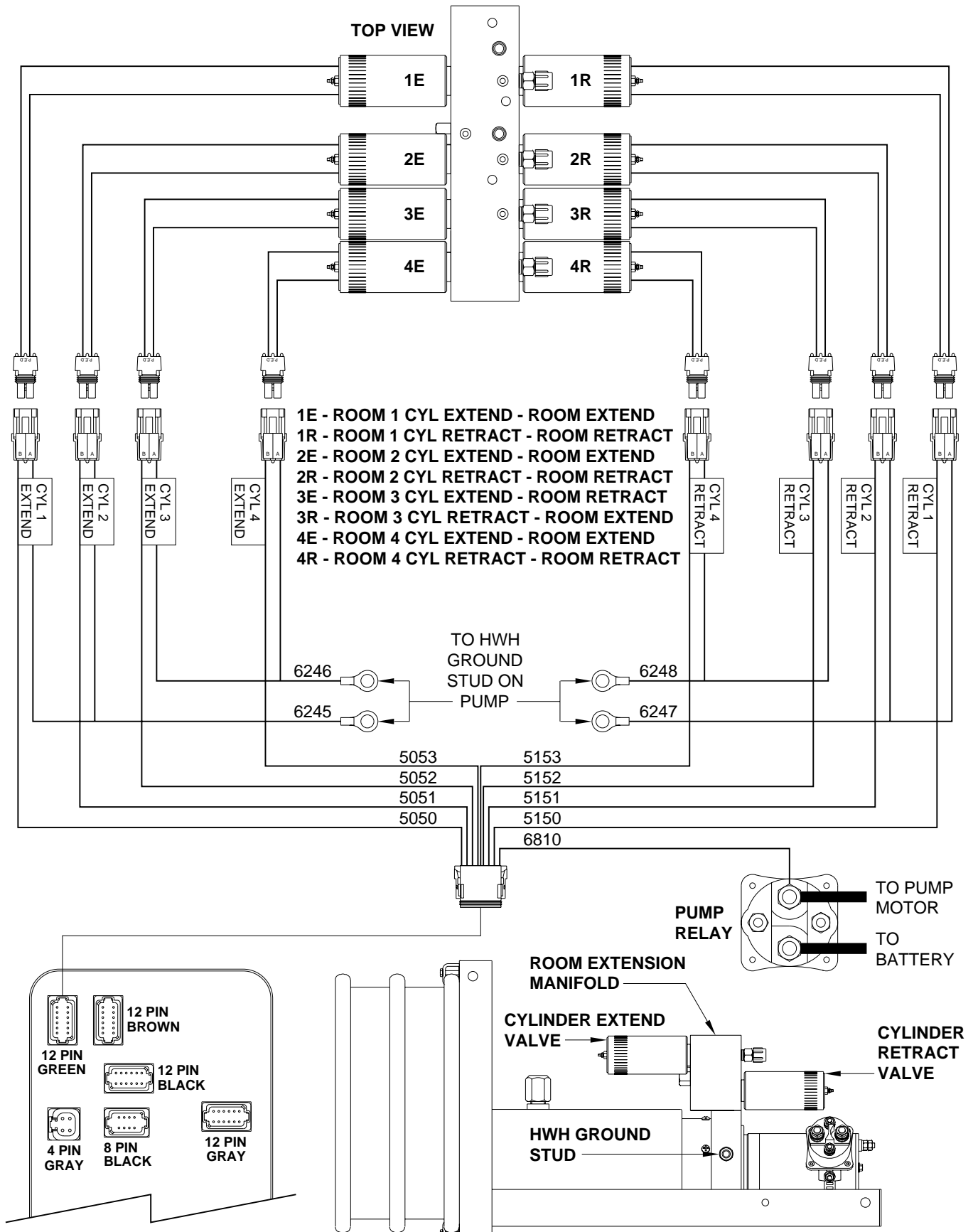
**NOTE: THE TRAVEL RELAY IS WIRED AS A NORMALLY CLOSED RELAY. WHEN THE YELLOW LED (17) IS ON THE RELAY CONTACTS WILL OPEN. THE RED LED (18) WILL NOT BE ON. THE RED LED WILL BE ON IF THE LEVELING SYSTEM IS IN THE TRAVEL MODE AND THE IGNITION IS ON.**



# ELECTRICAL CONNECTION DIAGRAM

## ROOM EXTENSION MANIFOLD CONNECTIONS

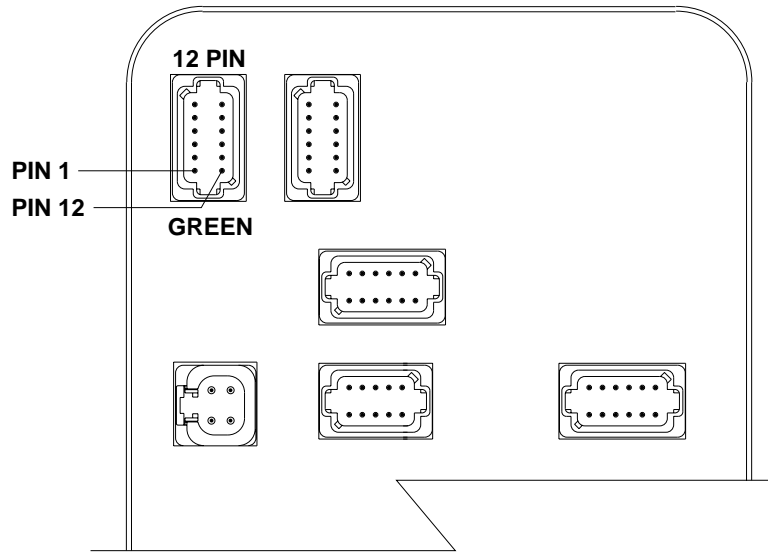
### ROOM 1 - ROOM 2 - ROOM 3 - ROOM 4



# ELECTRICAL CONNECTION DIAGRAM

## MULTIPLE ROOM EXTENSIONS

### CONTROL BOX CONNECTION INFORMATION - (PAGE 1 OF 2)

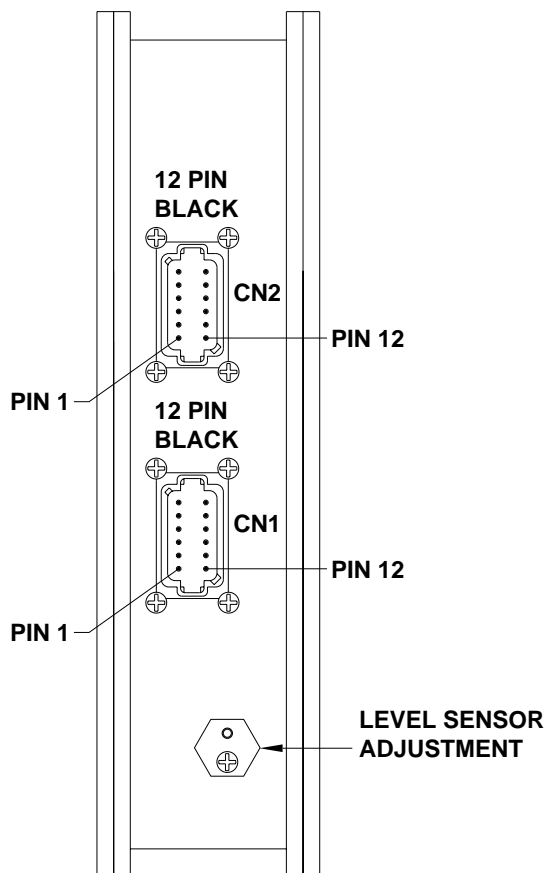


PIN #	WIRE COLOR	WIRE NUMBER	WIRE DESCRIPTION AND FUNCTION
<b>GREEN CONNECTOR</b>		<b>12 PIN GREEN CONNECTOR</b>	
1	BLACK	5050	SWITCHED +12 FOR ROOM 1 CYL EXT SOLENOID VALVE
2	BLACK	5150	SWITCHED +12 FOR ROOM 1 CYL RET SOLENOID VALVE
3	BLACK	5051	SWITCHED +12 FOR ROOM 2 CYL EXT SOLENOID VALVE
4	BLACK	5151	SWITCHED +12 FOR ROOM 2 CYL RET SOLENOID VALVE
5	BLACK	5152	SWITCHED +12 FOR ROOM 3 CYL RET SOLENOID VALVE
6	BLACK	5052	SWITCHED +12 FOR ROOM 3 CYL EXT SOLENOID VALVE
7	BLACK	5053	SWITCHED +12 FOR ROOM 4 CYL EXT SOLENOID VALVE
8	BLACK	5153	SWITCHED +12 FOR ROOM 4 CYL RET SOLENOID VALVE
9	BLACK	6810	SWITCHED +12 BATTERY FROM PUMP RELAY
10	BLACK	6810	SWITCHED +12 BATTERY FROM PUMP RELAY
11	BLACK	6810	SWITCHED +12 BATTERY FROM PUMP RELAY
12	BLACK	6810	SWITCHED +12 BATTERY FROM PUMP RELAY

# ELECTRICAL CONNECTION DIAGRAM

## MULTIPLE ROOM EXTENSIONS

### CONTROL BOX CONNECTION INFORMATION - (PAGE 2 OF 2)

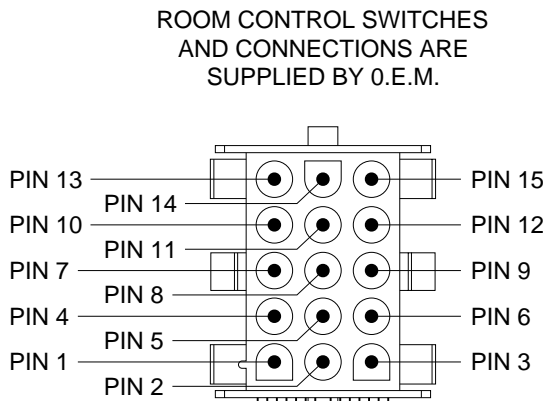


PIN #	WIRE COLOR	WIRE NUMBER	WIRE DESCRIPTION AND FUNCTION
<b>CN1</b>			<b>12 PIN BLACK CONNECTOR</b>
1	BLACK	6810	SWITCHED +12 FROM PUMP RELAY TO ROOM 1 CONTROL
2	BLACK	5000	SWITCHED +12 TO CONTROL BOX ROOM 1 EXTEND
3	BLACK	5100	SWITCHED +12 TO CONTROL BOX ROOM 1 RETRACT
4	BLACK	6811	SWITCHED +12 FROM PUMP RELAY TO ROOM 2 CONTROL
5	BLACK	5001	SWITCHED +12 TO CONTROL BOX ROOM 2 EXTEND
6	BLACK	5101	SWITCHED +12 TO CONTROL BOX ROOM 2 RETRACT
7			NO CONNECTION
8			KEYING PIN
9			NO CONNECTION
10	BLACK	8601	SWITCHED +12 TO CONTROL BOX - PUMP CONTROL
11			NO CONNECTION
12			NO CONNECTION
<b>CN2</b>			<b>12 PIN BLACK CONNECTOR</b>
1	BLACK	6812	SWITCHED +12 FROM PUMP RELAY TO ROOM 3 CONTROL
2	BLACK	5002	SWITCHED +12 TO CONTROL BOX ROOM 3 EXTEND
3	BLACK	5102	SWITCHED +12 TO CONTROL BOX ROOM 3 RETRACT
4	BLACK	6813	SWITCHED +12 FROM PUMP RELAY TO ROOM 4 CONTROL
5	BLACK	5003	SWITCHED +12 TO CONTROL BOX ROOM 4 EXTEND
6	BLACK	5103	SWITCHED +12 TO CONTROL BOX ROOM 4 RETRACT
7			NO CONNECTION
8 & 9			KEYING PINS
10	BLACK	8601	SWITCHED +12 TO CONTROL BOX - PUMP CONTROL
11	RED	6101	+12 BATTERY FROM PUMP RELAY TO ROOM 3 CONTROL
12			NO CONNECTION

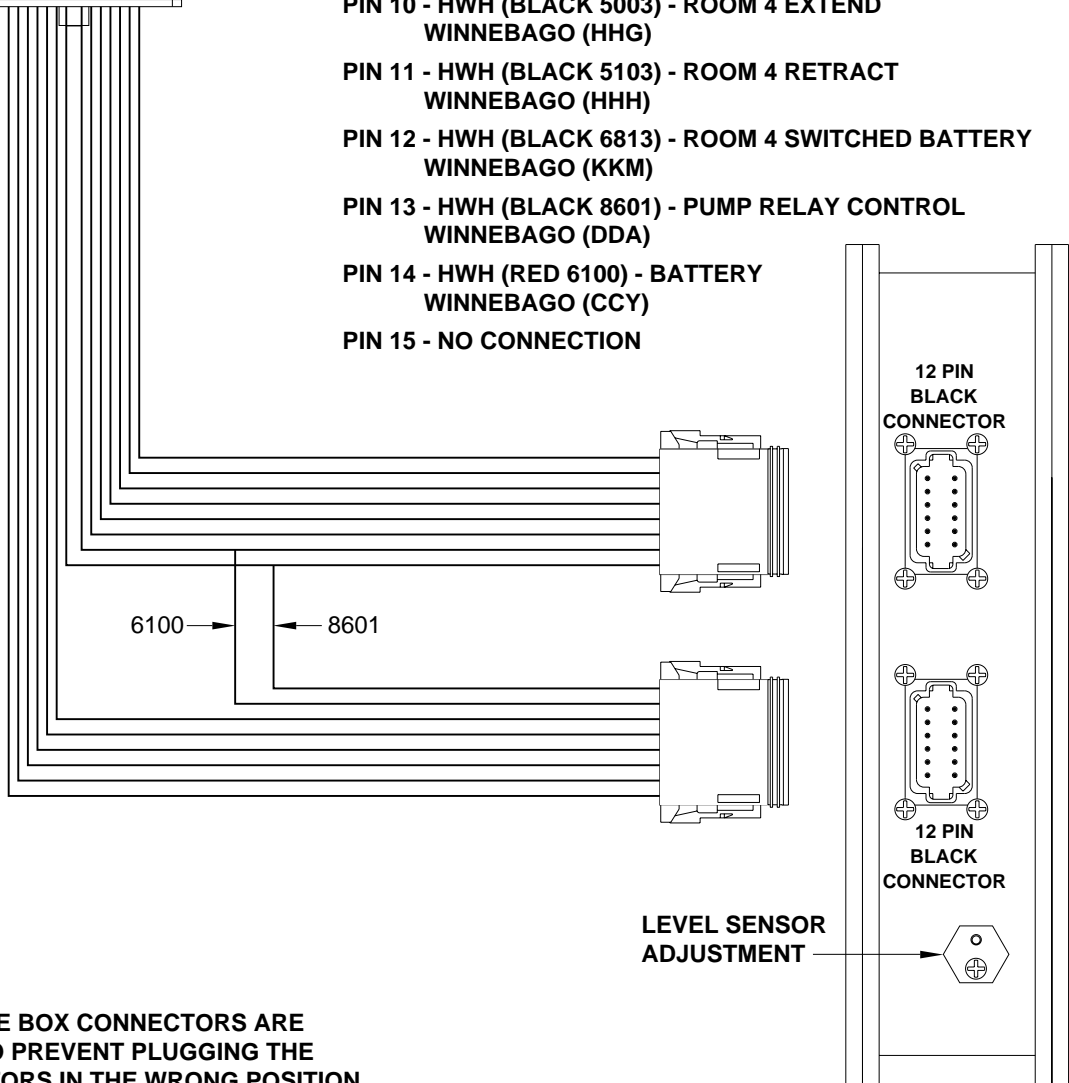
# ELECTRICAL CONNECTION DIAGRAM

## MULTIPLE ROOM EXTENSIONS

### ROOM CONTROL CONNECTIONS



- PIN 1 - HWH (BLACK 5000) - ROOM 1 EXTEND  
WINNEBAGO (DR)
- PIN 2 - HWH (BLACK 5100) - ROOM 1 RETRACT  
WINNEBAGO (DU)
- PIN 3 - HWH (BLACK 6810) - ROOM 1 SWITCHED BATTERY  
WINNEBAGO (CCZ)
- PIN 4 - HWH (BLACK 5001) - ROOM 2 EXTEND  
WINNEBAGO (BBM)
- PIN 5 - HWH (BLACK 5101) - ROOM 2 RETRACT  
WINNEBAGO (BBN)
- PIN 6 - HWH (BLACK 6811) - ROOM 2 SWITCHED BATTERY  
WINNEBAGO (KKK)
- PIN 7 - HWH (BLACK 5002) - ROOM 3 EXTEND  
WINNEBAGO (HHE)
- PIN 8 - HWH (BLACK 5102) - ROOM 3 RETRACT  
WINNEBAGO (HHF)
- PIN 9 - HWH (BLACK 6812) - ROOM 3 SWITCHED BATTERY  
WINNEBAGO (KKL)
- PIN 10 - HWH (BLACK 5003) - ROOM 4 EXTEND  
WINNEBAGO (HHG)
- PIN 11 - HWH (BLACK 5103) - ROOM 4 RETRACT  
WINNEBAGO (HHH)
- PIN 12 - HWH (BLACK 6813) - ROOM 4 SWITCHED BATTERY  
WINNEBAGO (KKM)
- PIN 13 - HWH (BLACK 8601) - PUMP RELAY CONTROL  
WINNEBAGO (DDA)
- PIN 14 - HWH (RED 6100) - BATTERY  
WINNEBAGO (CCY)
- PIN 15 - NO CONNECTION



**NOTE: THE BOX CONNECTORS ARE KEYED TO PREVENT PLUGGING THE CONNECTORS IN THE WRONG POSITION.**

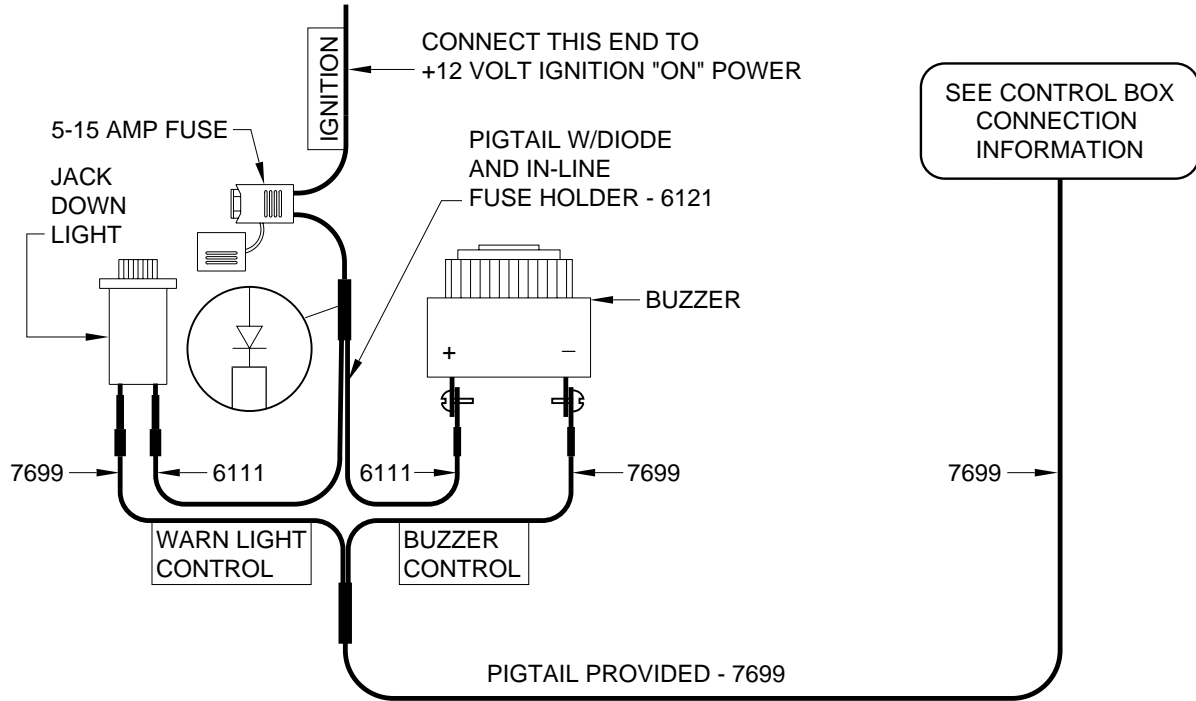
# MASTER LIGHT/BUZZER CONNECTION DIAGRAM

## MANUAL LEVELING SYSTEMS

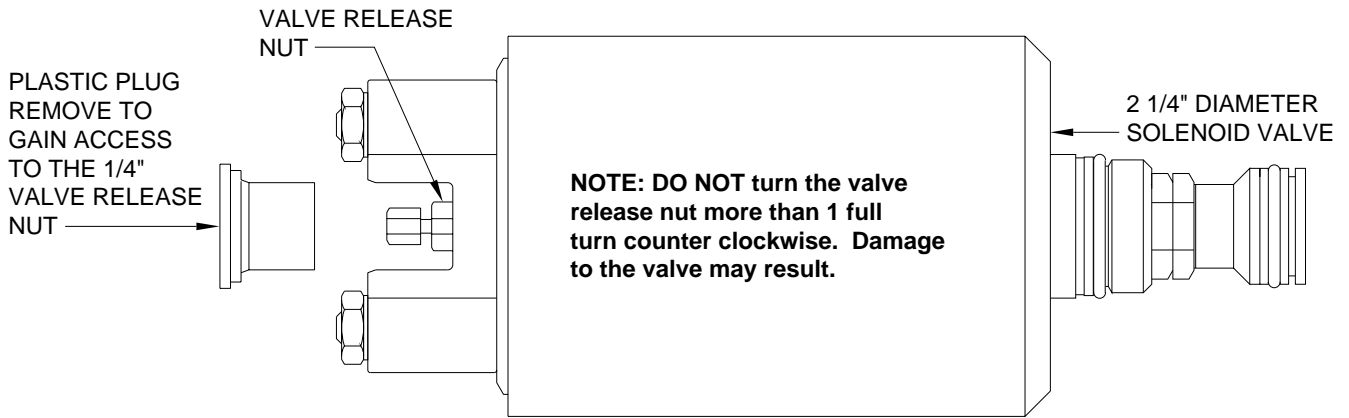
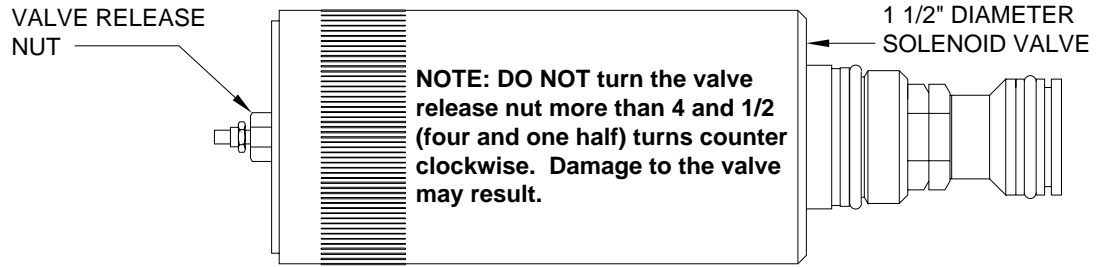
### 625 SERIES LEVELING SYSTEM

A MASTER WARNING INDICATOR SHOULD ALWAYS BE USED. WHEN THE LEVELING SYSTEM HAS STRAIGHT-ACTING JACKS A WARNING BUZZER MUST BE USED.

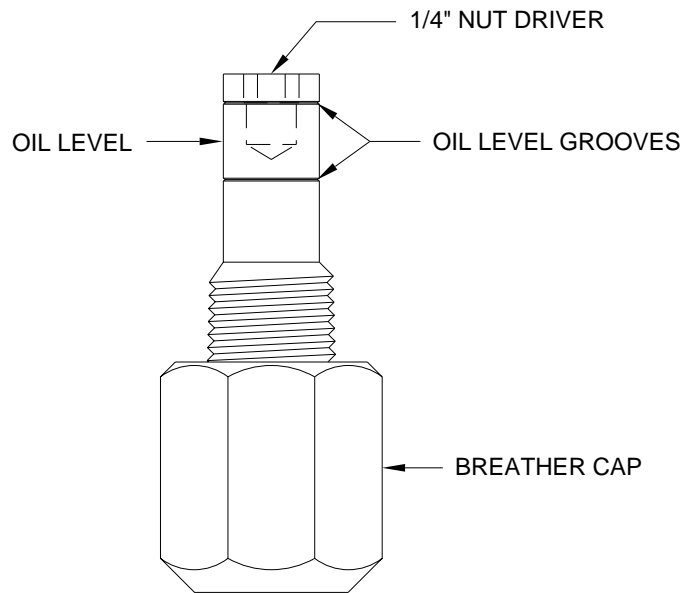
**NOTE: BY SUPPLYING IGNITION POWER TO THE WARNING BUZZER AND LIGHT, AND "ACC" POWER TO THE CONTROL BOX, THE SYSTEM MAY BE OPERATED IN ACCESSORY WITHOUT THE BUZZER SOUNDING. THE NEGATIVE SIGNAL FOR THE WARNING INDICATORS MUST ALWAYS COME FROM THE CONTROL BOX.**



# BREATHER CAP - DIPSTICK - 1/4" NUT DRIVER



**NOTE: THE BREATHER CAP IS LOCATED ON THE TOP SIDE OF THE POWER UNIT RESERVOIR.**



**IMPORTANT: PRIOR TO REMOVING THE BREATHER CAP, EITHER TO CHECK THE OIL LEVEL OR TO USE THE 1/4" NUT DRIVER, CLEAN ANY DEBRIS FROM THE TOP OF THE RESERVOIR. BEFORE RETURNING THE BREATHER CAP TO THE RESERVOIR, REMOVE ANY PAINT CHIPS OR OTHER DEBRIS FROM THE DIPSTICK INCLUDING DEBRIS INSIDE THE 1/4" NUT DRIVER.**